

#### U.S. DEPARTMENT OF ENERGY

STRATEGIC PETROLEUM RESERVE PROJECT MANAGEMENT OFFICE NEW ORLEANS, LOUISIANA

# QUARTERLY PROGRAM REVIEW 1st QUARTER FY 2024 (10/1/23 thru 12/31/23)

**FEBRUARY 21, 2024** 

#### **QUARTERLY PROGRAM REVIEW**

WEST HACKBERRY, LOUISIANA FEBRUARY 21, 2024

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2:30 - 2:45

**BREAK** 

OFFICE OF CYBERSECURITY, ENERGY SECURITY, AND EMERGENCY RESPONSE

--- EA-33 Emergency Management Assessment

#### **QUARTERLY PROGRAM REVIEW**

WEST HACKBERRY, LOUISIANA FEBRUARY 21, 2024

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**DOE ONLY** 2:45 p.m. - 3:45 p.m.

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#### **QUARTERLY PROGRAM REVIEW**

WEST HACKBERRY, LOUISIANA FEBRUARY 21, 2024

## PROJECT MANAGER'S OPENING REMARKS

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#### **QUARTERLY PROGRAM REVIEW**

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## PROGRAM OFFICE HIGHLIGHTS

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#### **QUARTERLY PROGRAM REVIEW**

WEST HACKBERRY, LOUISIANA FEBRUARY 21, 2024

## **SAFETY MOMENT**

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### Who's In Your Krewe?

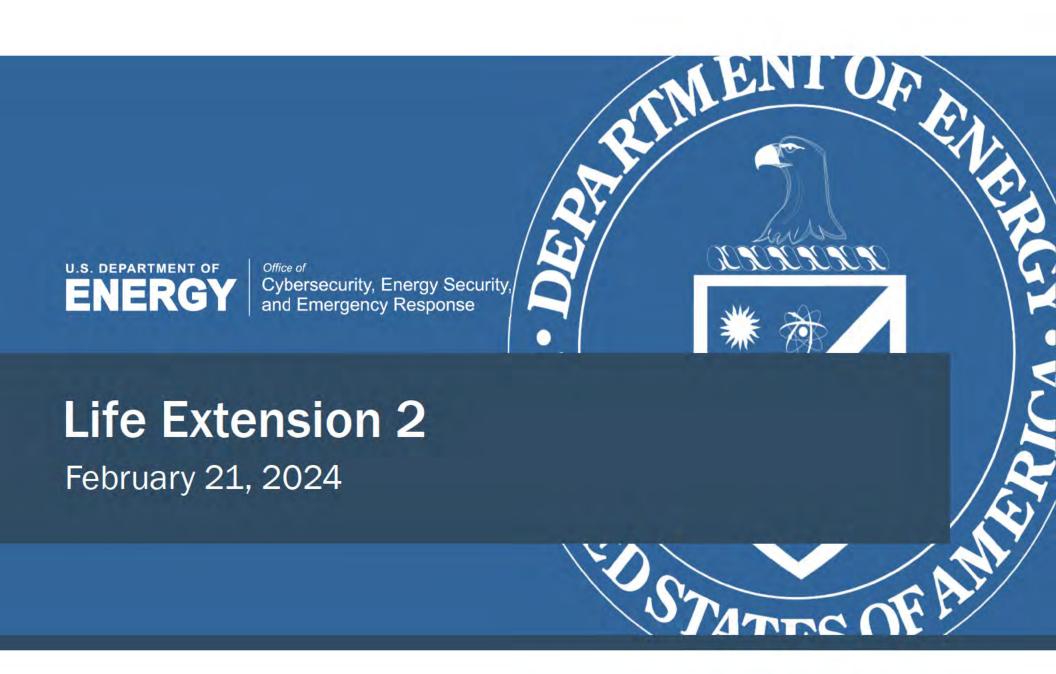
- Think about your Krewe the people that make up your team, your group, your work unit, your division.
- Do you have who you need and what you need to fulfill the mission safely and successfully?
- Let's talk about Integrated Safety Management (ISM) in the context of your Krewe.
- There are 7 Guiding Principles. We will focus on the first four.
- They are awesome as is, but let's use plain language to transform them into a tool we can use to answer our ultimate question.

## Who's In Your Krewe: ISM Guiding Principles

- 1. Line Management Responsibility for Safety: Does our line manager/supervisor take responsibility for safety (on some level)? Do we ever hear them talk about it? Does safety ever come up when they're talking about their job or the Krewe's job? Do they ever go beyond talking and take actions that reflect those responsibilities?
- **2. Clear Roles and Responsibilities:** Do we (my Krewe members and I) know who's supposed to be doing what? Do we have it all covered? Have we checked to make sure there aren't any gaps? Do others inside and outside of our division know who does what? Is there something we can do to make sure that it's clear to others what we do?
- **3. Competence Commensurate with Responsibility:** Do I/we have all the knowledge, the training, and the resources to do our jobs well? If there's something I don't know or information I don't have, does someone else in my Krewe have it, or do I have the means to close that gap promptly? Do we know who to go to when the information or the resource we need is outside of our group? Are we incorporating the right people in the right things? Are we incorporating people from other divisions that have a stake in that responsibility or a piece of that pie? Are we communicating, collaborating, and sharing information that can help us successfully meet that responsibility?
- **4. Balanced Priorities:** Is everything that we're responsible for getting attention? Is the attention based on something solid, like risk or severity of hazards or impact to the mission? In your Krewe, how are the responsibilities balanced among team members? Is that balance working for you, for your Krewe, for the mission? Have resources been allocated effectively to address our priorities....safety, programmatic, and operational?

## Who's In Your Krewe: Beyond ISM

- Outside of ISM, on a basic human level...
- 1. Do I like the people in my Krewe?
- 2. Do the people in my Krewe have integrity? Do I trust them to speak freely without filtering?
- 3. Can we accomplish our mission and our tasks without competing?
- 4. Can we share our work and ideas without feeling like we have to keep them close to the vest?
- 5. Do we make each other better?
- 6. Do we elevate each other's ideas and accomplishments?
- 7. Do we celebrate each other's wins and take on losses as a team?



## Life Extension 2 Federal Project Director

- · Accomplishments
- Project Status
- · Outage Schedule and Progress
- · Project Look-Ahead
- Subproject Total Project Cost (TPC) and CD-4 Dates Post-Baseline Change Proposal (BCP) Approval
- External Independent Review (EIR) Major Findings and Status
- · Earned Value Management System Surveillance Review
- LE2 Contracting Plan/Quilt
- LE2 Construction Flash Report
- LE2 Obligation and Cost
- · LE2 Estimate-at-Completion Reconciliation
- · LE2 Obligations and Cost
- Management Reserve and Contingency Summary
- LE2 Descoped Work Packages

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## Life Extension 2 Federal Project Director

- Micro-seismic Wells
- Bryan Mound Site
- Big Hill Site
- Bayou Choctaw Site



## **Accomplishments**

#### Completed Milestones:

Description	Level	Baseline	Actual Finish	Variance (days)
BC-LE-1759 GC Complete Helical Pile Installation	3	10/31/2023	9/19/2023	42
BH-LE-1735K Final SSIC Pack and Ship	3	11/17/2023	10/17/2023	31

- External Independent Review to Rebaseline BM, BH, and BC via Baseline Change Proposal-01
  - Completed (May-September 2023)
    - Seven Major Findings; one reduced to a finding; all 6 closed
    - 14 Findings 6 closed; 8 remain open
    - Corrective Actions for 25 Negative Observations in progress
  - Project Management Risk Committee Date on October 31, 2023, received endorsement from PM
  - Energy System Acquisition Advisory Board on November 29, 2023, received approval of new Performance Measurement Baseline from the Under Secretary of Department of Energy, David Turk
  - The signed Root Cause Analysis for the SPR Life Extension Phase 2 Project Exceeding Critical Decision 2/3
    Approved Cost and Schedule Parameters has uploaded to max.gov on December 18, 2023.

## **Accomplishments**

- FPDs continue to work on/submit higher-level certification packages with applications pending for PMCDP FPD Level 2 for and and applications.
- FPDs have achieved a minimum of 80 Continuous Learning Points to maintain current FPD certification levels.
- Acquisition Certificate-Contracting Officer Representative (FAC-COR) Level 1 on December 8, 2023.
- Acting Federal Project Director, completed FCR 400,
   Advanced Contracting Officer's Representative training on December 6, 2023.
- Acting Federal Project Director and Deputy Federal Project Director received their FAI FAC-COR Level 2 certifications on January 29, 2024.

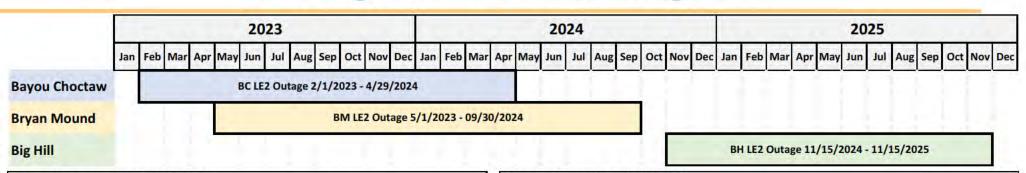
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## **Project Status**

- Critical Decision (CD-3), Approve Start of Construction, execution in progress at all sites
  - General Contracts (GC) at BM and BC, outage in progress
    - FFPO has requested 44-day extensions to the Level 2 milestones for both BM and BC outage windows due to excessive heat (BM and BC) and underground obstructions (BC).
    - March 1, 2024, is the baseline date
  - Bryan Mound Tank job:
    - Brine Tank, BMT-1 coating repair: Bids are in review, expected award by March 2, 2024
    - Crude Oil Tank, BMT-4 final tank work activities are in progress
  - Bryan Mound Levee Crossing: Successful work package near completion
  - Big Hill: Physical Protection Upgrades: Slop Oil Tank and Raw Water Settling Pond in progress
  - Big Hill General Contractor; working on 6 out 16 Construction Work Areas independent of outage
  - Subcontractor Recovery Plans for BC General Contract, BM General Contract, and BH Physical Security are in place.

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## Outage Schedule/Progress



#### Bayou Choctaw (01/15/24)

Planned Outage Progress = 97.7%; Actual Progress = 84.3%. Variance from plan: -13.4%

Construction productivity was limited for several months due to extreme heat and subsequent mitigations.
Additionally, unknown underground interference led to schedule delays.

To meet the Outage completion date, the subcontractor has initiated a 12 days on, 2 days off work schedule and worked a night welding shift from October-December. In January, welders returned to days and electrical work went to two shifts (Day/Night) to perform a large volume of cable pulls for two weeks.

#### Current plan:

All work will be performed on Day Shift.

With the recovery plan in place, FFPO <u>should</u> complete the Outage window by April 29, 2024.

#### Bryan Mound (01/15/24)

Planned Outage Progress = 99.8%; Actual Progress = 74.0%. Variance from plan: -25.8%

Construction productivity was limited for several months due to extreme heat and subsequent mitigations. Additionally Welding efficiency and subcontractor provided material delays have hampered progress. Additionally, unknown underground interference has necessitated the need for significantly more excavation and extended schedule Durations.

- Current Plan is to extend the outage window out thru September 30, 2024; complete additional subsystems in the current outage.
- Complete System 23 with a different construction subcontractor; move System 31 into the outage window which was originally scheduled out of the window will now be executed at end of BM outage window.

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## **Project Look-Ahead**

- Level 1 Baseline Change Proposal-01
  - Resolve 8 Findings by March 1, 2024
  - Address 25 Negative Observations
  - Implement new Performance Management Baseline (January 2024)
- Earned Value Management System (EVMS) Environmental Assessment (EA)
  - Kick-off December 5, 2023
  - EA Interviews the week of January 29, 2024

## Baseline Change Proposal Cost and CD-4 Date Change Summary

Site	Previous TPC	Delta (CD-2/3 and BCP-01)	Scope Change	TPC BCP-01
Big Hill (BH)	\$457M	+ \$213M	No change	\$607M
Bryan Mound (BM)	\$315M	+ \$33M	Remove Physical Protection (\$27M)	\$348M
Bayou Choctaw (BC)	\$355M	+ \$14M	Remove Physical Protection and Degas Plant Fabrication (\$43M)	\$369M

Site	Previous Baseline CD-4	BCP-01 CD-4
Big Hill (BH)	February 2025	January 2027
Bryan Mound (BM)	May 2025	October 2025
Bayou Choctaw (BC)	February 2025	March 2025

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## 2023 External Independent Review (EIR) Findings

Finding Number	Description	Status	Details
F 1.1	Deferred Scope basis and process was not documented	Scope Deferral decision basis description was included in the Project Execution Plan (PEP)	Closed
F 1.2	DOE contracting understaffed	Justification for additional FTEs has been submitted to Oak Ridge	Oak Ridge reviewing justification
F 1.3	SPR LE2 Communications Plan update	Updated, with DOE FPD for final review	Pending
F 1.4 (MF 1.3)	Hire FPD	Job posting closed; reviewing certificates; RFP to hire PM consultant in progress	
F 2.1	The P6 schedule Integrated Master Schedule (IMS) failed health metrics	Acumen Fuse is used to perform schedule health analysis as well as training for FFPO Project Controls	Closed
F 2.2	Risk Mitigation activities are not being identified in the P6 IMS	FFPO developed a process to update the risk activities in the IMS and trained the Project Controls team and is executing the plan	Open

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## 2023 External Independent Review (EIR) Findings

Finding Number	Description	Status	Details
F 2.3	All Schedule Margin (SM) duration is not directly linked to the schedule risk analysis performed and documented in the risk registers	FFPO defined the process to establish and document the use of SM and conduct training to manage the program	Closed
F 2.4	P6 IMS dates for subcontractor integration did not align between the P6 IMS and the subcontractor Schedule of Values	FFPO defined the process to perform integration of subcontractor SOV and conduct focus training	Open
F 2.5	FFPO BC Scheduler vacancy	FFPO hired 2 individuals for this position, and both left the project; vacancy remains open	Closed
F 3.1	GC Underground Piping installation is occurring substantially slower than expected at BM	FFPO to adequately represent the risk at BM and BH since it is the same GC	Open

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## 2023 External Independent Review (EIR) Findings

Finding Number	Description	Status	Details
F 3.2	Level I, II, III Technical, Performance, and Design Criteria documents are in draft and not approved	FFPO is working to finalize	Remains open until Design Criteria is signed off
F 4.1	Big Hill Material handling and storage procedures and monitoring was deficient	FFPO executed and completed a contract to restack the HDPE piping	Closed
F 5.1	Systems to calculate Planned Value, Earned Value, Actual Cost were misaligned	Over Target Budget/Over Target Schedule will not be utilized; Level 1 BCP approval allows re- baseline of PMB	March 1, 2024 completion
F 5.2	FFPO did not complete the Comprehensive Estimate at Completion (CEAC) of LE2 Project	CEAC was completed September 30, 2023	Closed

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## 2023 Earned Value Management System Surveillance Review

- Earned Value Management Surveillance by PM-30, Office of Project Controls, began on September 5 through October 6, 2023; out-brief on October 26, 2023.
  - Seven Corrective Action Requests
  - One Discrepancy Report
  - Corrective actions are forecasted to be resolved by March 2024

## 2023 Earned Value Management System Surveillance Corrective Action Requests (October 2023)

No	Process Area	Description
1	A) Organizing	Lack of Integration between the cost and schedule systems
2	C) Budgeting and Work Authorization	Overall Performance Management Baseline lacks realism
3	D) Accounting Consideration	Actual Cost Work Performed not aligned with how performance was taken for the work
4	F) Analysis and Management Reporting	FFPO is not following its process for analysis and management reporting
5	G) Change Control	Budget Logs and Baseline Change documentation do not include the necessary approvals and information for effective control
6	H) Material Management *	Big Hill subproject has one incomplete work package with two activities identified as High Dollar Value
7	I) Subcontract Management	The Work Breakdown Structure (WBS) for each subproject at the Control Account Level do not specifically identify subcontract work scope beyond general references in the WBS Dictionary
8	J) Risk Management	Risk Integration issues across the three SPR LE2 subprojects

<sup>\*</sup> Discrepancy Report – does not require a Corrective Action Request

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## LE2 Contracting Plan/Quilt

Ø	Hil

Big Hill	Current Qtr.	Previous Qtr.
Task	Oct Dec. 23	Jul Sep. 23
Potable Water Contractor	-	Complete
Wedge Gate Barriers Installation		Complete
Road Contractor	6	Complete
Lyd. Improvement / Material Handling / Temp. Pwr.	-	Complete
Parking / Pipe Offloading	-	Complete
CSSC Install	-	Complete
HDPE Pipe - Long Term Storage*	-	Complete
Nederland Terminal / Valve Actuators Replacement	In Progress	In Progress
General Contractor	In Progress	In Progress
Physical Protection Installation Contractor	In Progress	In Progress
Slop Oil Tank	In Progress	In Progress
Pigging Settling Pond	In Progress	In Progress
Security Syste, Integration Contractor (SSIC)	In Progress	In Progress
Hillebrandt CO Pipeline Replacement	To be Awarded	To be Awarded
Distribution System & Pipeline Upgrades	To be Awarded	To be Awarded
Offsite Pipeline General Contractor	To be Awarded	To be Awarded

#### **Bryan Mound**

Task	Current Qtr. Oct Dec. 23	Previous Qtr. Jul Sep. 23
Early Works Contractor		Complete
Entry Portal Works Contractor	-	Complete
General Contractor	In Progress	In Progress
Tank Contractor	In Progress	In Progress
Levee Crossing Contractor	In Progress	In Progress
Security Syste, Integration Contractor (SSIC)	In Progress	In Progress
Drilling Contractor	To be Awarded (in Consent)	To be Awarded

#### **Bayou Choctaw**

Bayou Choctaw			
Task	Current Qtr. Oct Dec. 23	Previous Qtr. Jul Sep. 23	
Early Works Contractor	-	Complete	
Barrier Installation Contractor	-	Complete	
Blast Resistant Buildings Install	2	Complete	
Bridge Contractor		Complete	
East / West Bridge Access Work	-	Complete	
InSAR Installation	-	Complete	
Security Syste, Integration Contractor (SSIC)	In Progress	In Progress	
CSSC Install	In Progress	In Progress	
General Contractor	In Progress	In Progress	
DCS / SIS	In Progress	In Progress	
Roads Maintenance*	In Progress	In Progress	
BRB Removal (at end of LE2)*	Awarded	Awarded	
Drilling Contractor	To be Awarded (in Consent)	To be Awarded	

Drilling Contractor for BC and BM was awarded on January 31, 2024

#### West Hackberry

Task	CONTRACTOR AND ADDRESS OF A STATE OF	Previous Qtr. Jul Sep. 23
Site Prep Contractor	-	Complete
Wedge Gate Barriers Installation	-	Complete

Legend

Green: Awarded Blue: To Be Awarded Red: Complete

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### LE2 Construction Flash Report as of January 14, 2024

Work Package	Planned Value	Actual Value	Variance	Mechanical Complete Date (Forecast/Actual)	End of Period of Performance
BC-LE-1759, General Contractor*	98.82%	85.07%	-13.75%	April 15, 2024	April 29, 2024
BC-LE-1723B, Contractor Security Screening Checkpoint	100%	97.86%	-2.14%	February 9, 2024	March 31, 2024
BH-LE-1767 - General Contractor	27.46%	17.17%	-10.29%	March 25, 2025	August 1, 2025
BH-LE-1735 - Big Hill Security Installation*	78.22%	56.97%	-21.25%	September 6, 2024	September 17, 2024
BM-LE-1706C - RW Intake P/L Levee Crossing	99.50%	99.90%	0.40%	January 31, 2024	April 30, 2024
BM-LE-1768 - General Contractor*	89.30%	62.60%	-26.70%	February 20, 2025	March 27, 2025
BM-LE-1779 - Tank Contractor	100.00%	97.75%	-2.25%	May 14, 2024	May 21, 2024

<sup>\*</sup>Recovery plans are in place for BC-LE-1759, General Contractor; BH-LE-1735, Big Hill Security Installation, and BM-LE-1768, General Contractor

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## **LE2 Obligations and Cost**

Work Breakdown	Obligations (\$000)	Actual Costs through FY24-1 <sup>st</sup> qtr. (\$000)	
Design (Title I and II)	\$114,512	\$86,424	
Bryan Mound *	\$193,055	\$162,398	
West Hackberry	\$128,262	\$33,997	
Bayou Choctaw *	\$254,353	\$188,188	
Big Hill *	\$279,579	\$155,232	
FFPO General (LOE)	\$147,429	\$145,884	
FFPO Fee	\$36,198	\$32,381	
DOE	\$13,892	\$13,565	
Vali Cooper International	\$10,181	\$9,918	
Infinity (DOE Support Services Contractor)	\$4,230	\$4,229	
Chenega (DOE Support Services Contractor)	\$1,844	\$1,825	
US Army Corps of Engineers (BH Land Acquisition)	\$4,043	\$145	
Management Reserve	\$38,470	**\$0	
DOE Contingency	\$96,511	**\$0	
Subtotal	\$1,322,560	\$834,186	
Budget	\$1,421,024	\$1,421,024	
Total Remaining/Uncosted	\$98,464	\$586,838	

<sup>\*</sup>Title III Engineering are included in the subproject obligations/costs

December 31, 2023

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<sup>\*\*</sup>Actual costs are not charged to undefined scopes. MR and Contingency represents undefined known unknowns and uncertainties not defined scopes

## **LE2 Estimate at Completion Reconciliation**

Estimate at Completion Reconciliation (\$M)	Bryan Mound	Bayou Choctaw	Big Hill	West Hackberry	LE 2 Total	
Current Approved FFPO Budget At Compete (BAC)	\$293	\$308	\$510	\$97	\$1,208	
Subtotal Pending BCPs	\$0	\$0	\$0	\$0	\$0	
Subtotal Forecast Change Documents (FCDs)	\$15	\$2	\$24	\$0	\$41	
Undocumented Variance (Net underrun)	(\$6)	\$2	\$3	(\$10)	(\$11)	
Latest Estimate At Completion (Dec 23)	\$303	\$311	\$537	\$87	\$1,238	
		Infinity (DOE)		r International	\$10	
				FFPO Fee	\$45 \$22	
				ces Contractor)	\$4	
	C	henega (DOE :	Support Servi	ces Contractor)	\$2 \$4	
US Army Corps of Engineers (BH Land Acquisition)						
Management Reserve Availability	\$8	\$31	\$18	\$10	\$67	
Contingency Availability	\$14	\$0	\$16	\$0	\$30	
Total LE2 - Cost	\$324	\$342	\$571	\$97	\$1,421	

December 31, 2023 data

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## **Management Reserve and Contingency Summary**

Contingency	Utilization	Original Baseline CD-2/3 Approval	Approved BCPs	Pending Level 1 BCP	Forecast Changes Post Level 1 BCP	Available Amount
Bayou Choctaw	Management Reserve	\$35	(\$1)	\$0	(\$3)	\$31
Bayou Choctaw Co Mi Bryan Mound Re Co Mi Big Hill Re Co Mi West Hackberry Co Total Re	Contingency	\$15	(\$15)	\$0	\$0	\$0
Bryan Mound	Management Reserve	\$32	(\$14)	\$0	(\$10)	\$8
	Contingency	\$15	(\$1)	\$0	\$0	\$14
Big Hill	Management Reserve	\$36	\$9	\$0	(\$27)	\$18
	Contingency	\$13	\$3	\$0	\$0	\$16
West Hackberry	Management Reserve	N/A	N/A	N/A	\$10	\$10
Bayou Choctaw  Bryan Mound  Big Hill  West Hackberry  Total  LE2	Contingency	N/A	N/A	N/A	\$0	\$0
	Management Reserve	\$103	(\$6)	\$0	(\$30)	\$67
	Contingency	\$43	(\$13)	\$0	\$0	\$30

<sup>\*\$10</sup>M underrun from West Hackberry to be distributed to the other three baselined subprojects or stays with WH for CD-2/3.

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# **LE2 Descoped Work Packages**

Work Package Number	Title	Description	Plan forward	PARKET BY THE ST	imate performed in FY24
BM-LE-1705	LE2 Physical Protection Lighting and Closed-Circuit Television System Upgrades at BM		Budget Request TBD	\$	54,333,05
BC-LE-1723	LE2 Physical Protection Lighting and Closed-Circuit Television System Upgrades	Physical Protection Upgrades	Budget Request TBD	\$	31,303,57
WH-LE-1715	LE2 Physical Protection Lighting and Closed-Circuit Television System Upgrades	Physical Protection Upgrades, includes Construction and Security Integrator	In FY 2024 Budget Request, pending OMB approval	\$	59,760,17
WH-LE-1715B	WH-LE 2 CONTRACTOR SECURITY SCREENING CHECKPOINT	Installation of the Screening Check Point	Budget Request TBD	s	5,364,73
WH-LE-1770	LE 2 WH General Contract	9 work packages rolled into one GC package	Budget Request TBD	\$	130,297,29
WH CD-3E	WH Long Lead Procurement	Long lead procurement to order the long lead materials for the LE2 WH General Contract and Physical Protection	Budget Request TBD	\$	31,190,46
WH-LE-1707	WH Brine Disposal Well Drilling		Budget Request TBD	\$	21,218,00
BC-LE-1726J	Degas Plant Fabrication	Degasification Plant	Budget Request TBD	\$	51,475,42
BM-LE-1786	Degas Plant Installation	Degas 3 Plant Install	Budget Request TBD	\$	36,233,36
BM-LE-1786A	LE2 BM Degas 3 Plant - Site Modifications	Degas Site Modifications at BM	Budget Request TBD	\$	30,047,23
BM-LE-1786B	LE2 BM Degas 3 – General Contractor Support	Degas Site Prep	Budget Request TBD	\$	959,83
BC-LE-1726L	LE2 Degas Operator Training Simulator (DOTS) Package Government Furnished Property		Budget Request TBD	\$	1,579,76
Support	Support Cost of WH General Contractor and Brine Disposal Wells, BM Degas Plant and WH, BC and BM Physical Protection.	Includes Project Management, Environmental, Health and Safety, Quality Assurance, Procurement, Title III Engineering and Project Controls.	Budget Request TBD	\$	49,013,58
		Total Estimated Cost of the Descoped Tasks		\$	502,776,50
		Management Reserve and Contingency	30%	\$	150,832,95
	Total	Estimated Cost of the Descoped Tasks + MR & Contingency		\$	653,609,45

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Cybersecurity, Energy Security, and Emergency Response

## Microseismic Wells

February 21, 2024



### **Microseismic Wells**

### Agenda:

- Project Scope and Cost
- Project Status
- Contracting Quilts

## **Project Scope/Cost**

- Total Project Cost (TPC) \$19,805,052
  - Drilling (DOGS + Oversight)
    - \$13,100,000
  - ♦ Construction (BC Pad)
    - \$4,500,000
  - Govt Furnished Property
    - \$1,166,212
  - Data Management
    - \$538,840

TOTAL: \$19,805,052

#### Scope

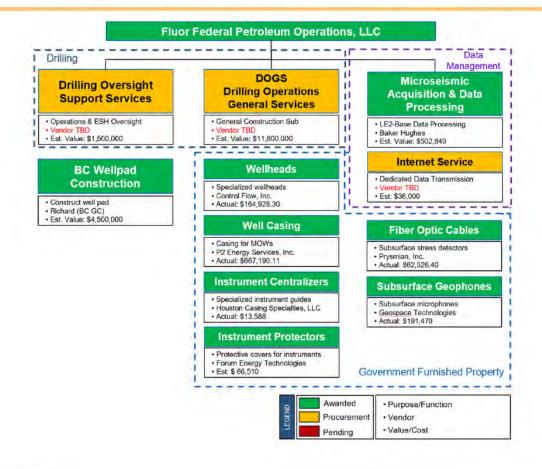
- 2 Wells in LE2 Drilling Program
  - 2 Microseismic Observation Wells (MOW) at BM and BC
  - Deferred 2 WH Brine Disposal Wells
- Construction
  - BC Wellpad Construction by BC GC
  - BM site prep by DOGS
- Drilling
  - DOGS: well drilling & completion
  - Oversight: 24/7 on-site reports to FFPO
- Government Furnished Property
  - Well construction materials
  - Specialized instrumentation and equipment
- Data Management
  - Processing: data processing, analysis, reporting and alarms
  - Internet Service: Data Systems sub for dedicated data transmission
  - Costs transfer to Base after calibration and testing; LE2 costs shown next slide

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## **MOW Project Status**

- Update project schedules and costs for EVMS and CMCRs after DOGS subcontract award. Coordinate drilling schedule with BM and BC construction schedules and Site Operations.
- Complete drilling procurements so field execution can start early CY 2024. BC well first, BM second.
- Consent package submitted to DOE on 30-NOV-23 (with CMCR milestone). DOE comments and questions.
- Procure Drilling Oversight Support Services subcontract in parallel with DOGS
- Complete Internet Services subcontract procurements.
- Awarded Microseismic Data Acquisition and Processing subcontract. Planning integration discussions underway.

## **MOW Contracting Quilts**



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Cybersecurity, Energy Security, and Emergency Response

# **Bryan Mound Site**

February 21, 2024



## **Bryan Mound Site**

### Agenda:

- Project Summary
- Project Scope
- Construction Schedule (next 36 months)
- Construction Milestones
- Detailed Progress Reports
- 90-Day Look-Ahead Schedule
- Budget
- Variance Explanation
- Construction Management Oversight

## **Bryan Mound Project Summary**

- Total Project Cost (TPC) \$348M per BCP-01
- CD-4 Completion Date: October 2025, per BCP-01
- Major Scope: Replace Actuators on Meter Skid, Refurbish Brine and Crude Oil Tanks, Brine,
   Crude Oil, Firewater and Raw Water System Piping Upgrades
- Key Performance Parameters (KPPs):
  - 1- Raw Water Withdrawal Rate: 1,545 MBD
  - 2 Sustained Drawdown Rate: 1.500 MBD
  - 3 Site Fill Rate: 225 MBD

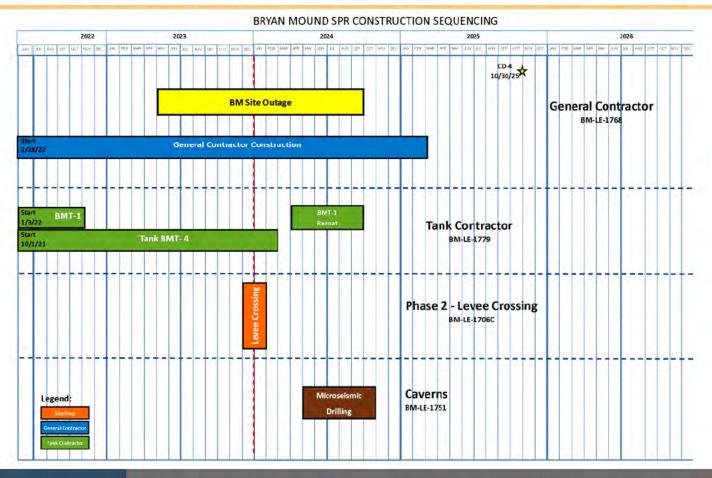
## **Bryan Mound Project Scope**

General Contractor	Tank Contractor	RWIS Pipeline Levee Crossing Package
Crude Oil System Upgrades  Replace Actuators on Meter Skid Valves  Replace Below Grade Fire Water Header  Raw Water System Upgrades and RWIS Fire Water Pumps  IN PROCESS	<ul> <li>Brine System Upgrades</li> <li>Refurbish Brine Tank BMT-1</li> <li>Replace Crude Oil Tank BMT-4</li> <li>IN PROCESS</li> </ul>	<ul> <li>Replace the Raw Water Intake 36" Pipeline         <ul> <li>Levee Crossing with 42" Pipeline</li> </ul> </li> <li>Replace the Pig Launcher for the 42"         <ul> <li>Pipeline</li> </ul> </li> <li>IN PROCESS</li> </ul>
Site Preparation / Early Works	Physical Protection*	
Demolish Degas II Foundations  LE2 Site Preparation / Construction Laydown Area  COMPLETE	<ul> <li>Replace Perimeter Detection System</li> <li>Upgrade Outdoor Security Lighting</li> <li>Replace Closed Circuit Television System</li> <li>Removed From Scope via BCP-01</li> </ul>	

<sup>\*</sup> Deferred Scope - Pending approval of Baseline Change Proposal (BCP)-01

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# **Bryan Mound Construction Schedule**



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## **Bryan Mound Construction Milestones**

Work Package	Work Package Name	Contract Award	Mobilization	Mechanical Completion	Turnover
A.02.80.01	BM-LE-1768, General Contractor	21-Dec-21 (A)	03-Jan-22 (A)	01-Mar-25 (F)	1-Jun-25 (F)
A.02.81.01	BM-LE-1779, BM Tank Contractor	24-Jun-21 (A)	07-Oct-21 (A)	30-Apr-24 (F)	19-Jul-24 (F)
A.04.97.01	BM-LE-1706, BM RWIS Levee Crossing	08-Mar-21 (A)	16-Jun-21 (A) 01-Apr-22 (A)	31-Jan-24 (F)	1-Apr-24 (F)
A.04.65.01	BM-LE-1751G, Microseismic Monitoring Well	1-Feb-24 (F)	TBD	TBD	TBD

A = Actual F = Forecast

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### BM-LE-1768, General Contractor (GC) Package

- GC Construction Contract awarded on December 21, 2021, and is 60% actual progress versus 85% planned as of December 3, 2023.
- Mobilization began in January 2022
  - Due to Presidentially-directed oil sales, the April 2022 January 2023 scheduled shutdown window was impacted/delayed
  - The contractor continues preforming rescheduled, non-shutdown related activities
  - The shutdown window started on May 1, 2023, and is milestoned to complete on March 1, 2024
- Two 3,500 HP crude oil injection pumps, final piping, electrical and instrumentation remains
- Replaced all four raw water intake pump motors and discharged piping and valves
- Installation of the 42-inch raw water intake pipeline and associated fire water piping continues
- Site outage work areas are 70% actual progress versus 90% planned as of December 15, 2023 outage work currently forecasted to be completed by September 30, 2024
- March 1, 2024; Level 2 milestone will be missed

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Site Outage Work Area



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### BM-LE-1779, Tank Contractor Package

- Awarded June 24, 2021, and 98% actual progress versus 100% planned as of December 3, 2023.
- BMT-1 Brine Tank Final Failure Analysis for the coating was completed and bids for re-coating are being solicited. The tank was turned over to Operations on November 14, 2022, for Cavern Maintenance.
- BMT-4 Crude Oil Tank The hydrotest and final internal coating is complete.



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**BM-LE-1706C,** Raw Water Pipeline – Levee Crossing – 87% actual progress versus 88% planned as of December 3, 2023.

- Phase 1: Complete
- U.S. Army Corps of Engineers (USACE) 408 permits: Approved
- Phase II: Construction started, levee road was returned to service, and the scope is on schedule for mechanical completion on January 31, 2024.



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# LE2 Look-Ahead - Bryan Mound (1 of 2)

vity ID	Activity Name	Remaining	Start	Finish	2		2024		
		Duration				Jan	Feb	Mar	
Bryan Mound		209	01-Aug-22 A	24-04-24					
Construction		209	01-Aug-22 A	24-Oa-24			10		
General Contractor		205	0 1-Aug-22 A	24-04-24		3			
Firewater Pumphous		39	03-Nov-23 A	27-Feb-24					
BM-C.FW-1080	FW Pumps (Sys 25) - Test & Tumover FW Pumps	39	03-Nov-23 A	27-Feb-24					
RWIS Structural Rep.		39	18-Deo23 A	26-Feb-24				*******	*
BM-C.RWIS-1140	RWIS Infra (Sys 25) - Test & Turnover of Flush Water/Sparging Sys piping, Straines, etc.	39	18-De o 23 A	26-Feb-24					
Firewa ter Pumphous		40	04-Sep-23 A	27-Feb-24					
BM-C.FW-1050	FW Pumps (Sys 25) - Install & Connect New (2) Refurb (1) FW Pumps, Piping, Elect, I&C	39	04-Sep-23 A	26-Feb-24					
BM-C.FW-1070	FW Pumps (Sys 25) - Reconnect & TestSprinklerSys, Close Face de, Remove Scaffolding	13	09-Feb -24	27-Feb-24					
Crude Oil Injection S	ys fem	107	04-Sep-23 A	31-May-24					
BM-C.COP-1050	COInj (Sys 21) - Perform Mechanical Equipment Function Test	11	04-Sep-23-A	17-Jan-24					
BM-C.COP-1120	COInj (Sys 21) - Test & Turnover System	107	05-Sep-23 A	31-May-24					
Transfer Pump Head	er er	27	08-May-23 A	08-Feb-24					
BM-C.TPH-1010	Xfr Pump Header (Sys 23) - Excavate & Demo Piping / Install Plugs on existing transfer line	18	08-May-23 A	26-Jan-24					
BM-PN.TPH-1030	Field Pipe Fabrication - Transfer Pump Header (Sys 23) - Phase 2	24	05-Jan-24	08-Feb-24	T				,
Crude Oil Launcher	& Headers	144	26-May-23 A	24-Jul-24					
BMPN.COH1030	Field Pipe Fabrication - Crude Oil Header (Sys 32 ) - Phase 2	3	05-Sep-23 A	04-Jan-24		3			
BM-C.COH-6570	Crude Oil Heades (Sys 32) - CORO 15 - SCN-102 - Addition at 3 Tons Steel	5	05-Sep-23 A	08-Jan-24			9		
BM-C.COH-1045	Crude Oil Heades (Sys 32) - MOV Changes due to Vendor Data (BCP-22-103)	13	29-Deo23 A	19-Jan-24	1				
BM-C.COH-1040	Crude Oil Heades (Sys 32) - Site Prep , Install Fotos for Platforms MOVs, Backfill & Compad - North As	21	02-Jun-23A	31-Jan-24					
BM-C.COH-1080	Crude Oil Heades (Sys 32) - Backfill, Compact, & Civil Work	39	15-Nov23 A	26-Feb-24	-1				
BM-C.COH-1080	Crude Oil Heades (Sys 32) - Install Supports & Platforms	60	09-Nov-23 A	26-Mar-24					1
BM-C.COH-1010	Crude Oil Heades (Sys 32) - Site Prep , Install Fidths for Platforms MOVs, Blackfill & Compact - South A	64	03-Od-23 A	01-Apr-24			=		
BM-C.COH-1070	Crude Oil Heades (Sys 32) - Install New Piping, Supports, Instruments, & Touchup (A/G & U/G)	127	02-Od-23 A	28-Jun-24					
BM-C.COH-1000	Crude Oil Heades (Sys 32) - LOTO / Hydroexasvate & Identify Demo/Decom & Plug Pipe	144	26-May-23 A	24-Jul-24					
Tank Headers		92	01-Mar-23 A	09-May-24					
BM-C.TH-1000	Tank Header (Sys 22) - LOTO / Demo / Decomm / Plug Pipe	47	01-Mar-23 A	07-Mar-24					
BM-C.TH-1020	Tank Header (Sys 22) - Install New Valve s & Instruments	46	22-Jan-24*	25-Mar-24					ı
BM-C.TH-1010	Tank Header (Sys 22) - Install New Pipe & Supports / NDE	87	02-Od-23 A	02-May-24	1				
BM-C.TH-1030	Tank Header (Sys 22) - Backfill, Compact, & Civil Work	91	05-Sep-23 A	08-May-24				_	
BM-C.TH-1040	Tank Header (Sys 22) - Text & Turnover System	92	08-Nov-23 A	09-May-24					
RWIS 42" Pipeline		78	01-Aug-22 A						
BM-C.RWPL-1010	42" RW PL (Sys 24) - Excavate & Install New Line (E-W) - Jack & Bore	11	15-May-23 A	17-Jan-24					
BM-CRWPL-1030	42" RW PL (Sys 24) - Install New RW Pig Receiver (CSA, Mech, Piping, IE)	41	01-Aug-22 A	28-Feb-24					
BM-CRWPL-1040	42"RW PL (Sys 24) - Excevate & Install New Line - RW & Brine (E-W North of Tan &)	41	15-Aug-22 A	28-Feb-24					
BM-CRWPL-1050	42" RW PL (Sys 24) - Ba drill, Compact & Civil Work	78	21-Od-22A	19-Apr-24					
Raw Water Intake Va		33	02-0d-23 A	16-Feb-24					
BM-C.RW-1050	RWIS Motors (Sys 2.5) - Test & Turnover System	33	02-Od-23 A	16-Feb-24	-				
Meter Skid Area		24	05-Sep-23 A						
BM-C.MET-1010	Meter Skid (Sys 20) - LOTO / Install Actuato is	22	05-Sep-23 A	01-Feb-24			1		
BM-C.MET-1020	Meter Skid (Sys 20) - Test & Turnover System	10	23-Jan-24	05-Feb-24					
North Sour CO Head		209	12-May-23 A						
BM-PN.NC-1010	Field Pipe Fabrication - N Sour Caverrs - Phase 2	30	08-Jan-24*	19-Feb-24					
BM-C.NSH-1005	N Sour Header (Sys 28) - Demo / Decomm / Plug Pipe	90	20-Feb-24	25-Jun-24	1.1				
BM-C.NSH-1000	N SourHeader (Sys28) - LOTO	209	12-May-23 A	24-Od-24					
North Sour Caverns		136	02-Od-23 A	12-Jul-24					
BM-C.NC-1000	N Sour Cavern 5 (Sys 3) - LOTO	128	03-Od-23 A	01-Jul-24					9

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# LE2 Look-Ahead - Bryan Mound (2 of 2)

ivity ID	Activity Name	Remaining	Start	Finish	2	202	4	
		Duration			Jan	Feb	Mar	1
BM-C.NC-1010	N Sour Cavern 5 (Sys 3) - Install New Piping, Valves, Structural, Fire Prot, & I/E	136	02-Od-23 A	12-Jul-24				
West Sweet CO Hea	der	192	05-Sep-23 A	01-Od-24		1		:
BM-PN.WC-1010	Field Pipe Fabrication - W Sweet Caverns - Phase 2	9	05-Sep-23 A	12-Jan-24		1		
BM-C.WSH-1010	W Sweet Header (Sys 31) - Install New CO Pipe & Valves	180	02-Od-23A	15-Aug-24		-		İ
BM-C.WSH-1005	W Sweet Header (Sys 31) - Demo / Decomm / Plug Pipe	191	05-Sep-23 A	30-Sep-24		÷ -	-	=
BM-C.WSH-1000	W Sweet Header (Sys 31) - LOTO	192	03-Od-23A	01-Od-24		•	_	ď
WestSweetCavem	s 114-116	147	12-Od-23 A	29-Jul-24				
BM-C.WC-1030	W Sweet Cavern 115 (Sys 18) - Install New Piping, Valves, Structural, Fire Prot, & IE	147	12-Od-23A	29-Jul-24			********	Ė
South Sour CO He ad	der	30	17-Apr-23 A	13-Feb-24				
BMPNSC-1000	Field Pipe Fabrication - S Sour Caverns - Phase 1	9	17-Apr-23 A	12-Jan-24		1	1	
BM-C.SSH-1005	S Sour Header (Sys29) - Demo / Decomm / Plug Pipe	19	05-Jan-24*	01-Feb-24			:	
BM-C.SSH-8840	S Sour Header (Sys29) - COR-007 - SCN-101 - Instrument Revisions	15	24-Jan-24*	13-Feb-24				
South Sour Caverns	1, 107-110 & 112	184	19-Jun-23A	21-Aug-24				
BM-C.SC-1050	S Sour Cavern 108 (Sys 11) - Install New Piping , Valves, Structural, Fire Prot, & VE	104	20-Od-23 A	28-May-24		•		
BM-C.SC-1060	S Sour Cavern 109 (Sys 12) - LOTO	161	19-Jun-23A	16-Aug-24		<u> </u>	-	
BM-C.SC-1080	S Sour Cavern 110 (Sys 13) - LOTO	164	02-Od-23A	21-Aug-24		*		
BM-C.SC-1100	S Sour Cavern 112 (Sys 15) - LOTO	108	02-Od-23A	21-Aug-24		1		
East Sweet CO Hea	der	51	14-Aug-23 A	13-Mar-24				١
BM-C.ESH-1000	E Sweet Header(Sys 30) - LOTO	14	05-Sep-23 A	22-Jan-24		1	:	
BM-C.ESH-1010	E Sweet Header (Sys 30) - In stall New CO Pipe & Valves	41	14-Aug-23 A	28-Feb-24			i	
BM-C.ESH-1005	E Sweet Header (Sys 30) - Demo / Decomm / Plug Pipe	47	14-Aug-23 A	07-Mar-24				
BM-C.ESH-1020	E Sweet Header (Sys 30) - In stall New FW Pipe & Valves	30	01-Feb -24	13-Mar-24				
East Sweet Caverns		2	20-Mar-23 A	03-Jan-24				1
BM-PNEC-1000	Field Pipe Fabrication - E Swe et Caverns - Phase 1	2	20-Mar-23 A	03-Jan-24	e io		:	
Tank Contractor		38	06-Nov-23 A	23-Feb-24				
BMT-4		38	06-Nov-23 A	23-Feb-24			:	
BMT-T4-A2150	BM TC Install Mixes, Instruments I&E Bulks	10	06-Nov-23 A	16-Jan-24		:	1	
BMT-T4-A2170	BM TC Remove Mats, Grading, Ring Wall Repair, Sidewalks, Final grade	19	21-Nov23 A	29-Jan-24				*
BMT-T4-A2180	BM TC BMT-4 Commissioning / Startup	8	22 Jan-24	31-Jan-24				
BMT-TC-A5000	BM TC Final Submittals	30	12-Jan-24	23-Feb-24		_		
Levee Crossing	100.101.000	51	01-Deo23 A	13-Mar-24		3	i	
CBM-RW2-1080	Phase2 - 42" and FW Piping	7	01-Deo23 A	10-Jan-24				
CBM-RW2-1090	Phase2 - E&I MV, Instrument & FO Wiring ind. Grounding	9	07-Dep23 A	12-Jan-24				
CBM-RW2-1100	Phase2 - E&I Testing and Check-out	1	16-Jan-24	16-Jan-24		:	:	
CBM-RW2-1110	Phase2 - Service testing & NDE	1	17-Jan-24	17-Jan-24	i			
CBM-RW2-1120	Phase2 - Sloped Paving on Levee, Final Sitework& Barriers	2	18 Jan-24	19-Jan-24	1	1	:	
CBM-RW2-1150	Phase2 - Final Submittals	32	30 Jan-24	13-Mar-24		-	_	

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## **BM Subproject Budget**

P6 WBS (CA)	CCTA Task Number	Work Package Name (CCTA)	Contract Status	Current Baseline	Award Value	Current Contract Value	EAC	Variance (Award-EAC)	Note
01.A.02.83	BM-LE-1764	BM Early Works - Laydown Area Preparation	Completed	\$ 2,575,000	\$ 2,558,501	\$ 2,596,207	\$ 2,596,207	\$ (37,706)	
01.A.02.83	BM-LE-1706C	Raw Water Intake Pipeline - Levee Crossing	Awarded	\$ 3,599,268	\$ 3,580,090	\$ 3,722,594	\$ 3,722,594	\$ (142,504)	
01.A.02.81	BM-LE-1779	BM Tanks Contract	Awarded	\$ 19,256,535	\$ 17,988,368	\$ 19,786,073	\$ 21,938,860	\$ (3,950,492)	EAC Includes BMT-1 Recoating, not currently included in contract price
01.A.02.80	BM-LE-1768	BM General Contract	Awarded	\$ 133,850,898	\$ 112,924,789	\$ 129,758,029	\$ 138,666,894	\$ (25,742,105)	EAC Includes incentive not currently included in contract price
01.A.02.65	BM-LE-1751D	Microseismic Observation Wells LE2 and Base	To Be Awarded	\$ 9,116,939	\$ -	\$ -	\$ 8,225,993	\$ (8,225,993)	
01.A.02.97	BM-LE-1760	New Entry Portal at Southwest Gate Construction	Completed	\$ 4,681,292	\$ 4,353,360	\$ 4,666,829	\$ 4,666,829	\$ (313,469)	
01.A.02.97	BM-LE-1705	Physical Protection, Lighting and CCTV System Upgrades	To Be Awarded	\$ -	\$ -	\$ -	\$ =	\$ -	Scope Deferred
01.A.02.97	BM-LE-1705K	Security Systems Integrator	Awarded	\$ 4,310,983	\$ 4,310,983	\$ 4,310,983	\$ 1,595,064	\$ 2,715,919	
01.A.02.97	BM-LE-1705P	LE 2 BM Security Equipment	Awarded	\$ 2,582,420	\$ 2,582,420	\$ 2,582,420	\$ 2,401,650	\$ 180,770	Ommitted from currently approved baseline added in BCPs pending approval
		Other SubContracts					\$ 13,396,013		
		Total SubContracts					\$ 197,210,103		
		Government Furnished Property (GFP)					\$ 26,109,263		
		FFPO Support (Labor, ODC & OH)					\$ 79,503,818		
		Estimate At Completion (EAC) FFPO					\$ 302,823,184		
		Other Project Costs (Fee, Doe ODC, etc.)					\$ 24,000,000		
		Total Project Cost					\$ 348,000,000		
		Variance (Current TPC - EAC - Other Project Costs)					\$ 21,176,816		

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### **Variance Explanation**

### BM-LE-1768, General Contractor (GC) Package - \$16.6M

- The primary driver is the Presidentially Directed Drawdowns
- The secondary driver is the material compliance and production inefficiencies

### BM-LE-1779, Tank Contractor Package - \$1.8M

 The primary driver is the additional oily sludge/sediment removal, lead abatement and recleaning/inspection of BMT-1 and BMT-4

## **DOE Construction Management (CM) Oversight**

### Bryan Mound CM Routine Surveillance Reports 1st Quarter FY 2024

Date	Number	Title
2-0ct-23	RSR-2024-1	BM-LE-1768, Bryan Mound General Contract Observations: Outage System Piping Installation, Updated Outage Tracker
2-0ct-23	RSR-2024-2	BM-LE-1779, Bryan Mound Tanks Contract Observations: BMT-1 To Return to Service Uncoated, BMT-4 Hydro-testing



ENERGY

Cybersecurity, Energy Security, and Emergency Response

# **Big Hill Site**

February 21, 2024



## **Big Hill Site**

### Agenda:

- Project Summary
- Project Scope
- Construction Schedule (next 36 months)
- Construction Milestones
- Detailed Progress Reports
- 90-Day Look-Ahead Schedule
- Budget
- Variance Explanation
- Construction Management Oversight

## **Big Hill Project Summary**

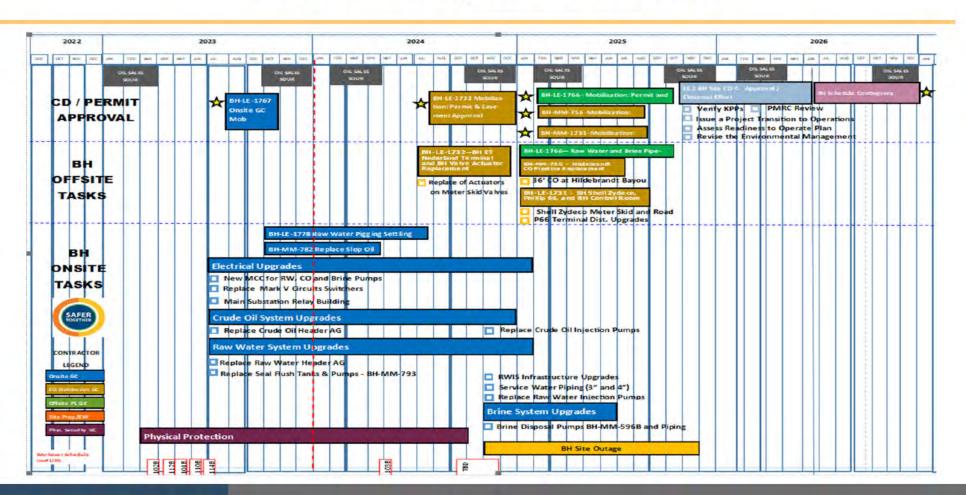
- Total Project Cost (TPC): \$607M per BCP-01
- CD-4 Completion Date: January 2027, per BCP-01
- Major Scope: Distribution System and Pipeline Upgrades, Replace Actuators on Meter Skid Valves at Nederland Terminal and Big Hill Site, Raw Water Pipeline Replacement, Replace Onshore Section of Brine Disposal, Brine, Crude Oil, Electrical, and Raw Water System Upgrades
- Key Performance Parameters (KPPs):
  - 1- Raw Water Withdrawal Rate: 1,133 MBD
  - 2 Sustained Drawdown Rate: 1,100 MBD
  - 3 Site Fill Rate: 225 MBD

# **Big Hill Project Scope**

Onsite General Contractor	Raw Water Pigging Settling Pond Contractor	Replace Slop Oil Tank and Pumps Contractor
- Brine System Upgrades  - Raw Water System Upgrades  - Crude Oil System Upgrades  Electrical System Upgrades  Temporary Contractor Parking, GFP Laydown, and Construction Management Field Support Areas	- Construction of new Raw Water Pigging Settling Pond Adjacent to Crude Oil Recover Pone No. 37.  - The New Settling pond lined pond within the same footprint of the existing Anhydrite  - The pond will have a subsurface leak detection system, including a new sump system  - IN PROCESS	- Demolishing existing Tank BHT-2, Tank BHT-6, Pump BHP-51 Pump BHP-52, (Next to the Brine Disposal Pump Pad Area) - Installing a new nominal above ground 10,000-gallon fiberglass oil tank (BHT-102), new above and underground piping, new horizontal oil pump (BHP 219), New Tank Leve Switch, and associated foundations with containment west existing Tank BHT-7 - IN PROCESS
-IN PROCESS-		Onsite Laydown Area, Material Handling, Temporary
General Contractor Parking Area Improvement Contractor	Contractor Screening Checkpoints Contractor	Power Switch Rack Contractor
- COMPLETE	- COMPLETE	-COMPLETE
BH Shell Zydeco, Phillip 66, and BH Control Room Contractor	BH ET Nederland Terminal and BH Valve Actuator Replacement Contractor	BH Hillebrandt Crude Oil Pipeline Replacement Contractor
- Crude Oil Distribution System Upgrades	- Replace Actuators on Meter Skid/Prover Valves at Sun Terminal and Big Hill Site	- Hillebrandt Bayou – 36" CO Pipeline Section Replacement
- TO BE AWARDED	- IN PROCESS	- TO BE AWARDED
	Offsite Pipeline General Contractor	
	- Replace Raw Water Pipeline - Replace Onshore Section of Brine Disposal - TO BE AWARDED	
Early Works	Physical I	Protection
- Upgrades to Wilbur Road - COMPLETE	- Upgrade Outdoo - Replace Physical Security Closed Circu	ity Detection System (PSDS). or Security Lighting. uit Television (CCTV) Assessment System ROCESS

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## **Big Hill Project Schedule**



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## **Big Hill Construction Milestones**

Work Package	Work Package Name	Contract Award	Limited NTP	Full NTP	Mobilization	Mechanical Completion	Turnover
A.08.80.01	BH-LE-1767 - BH Onsite General Contractor Package	17-Jan-23 (A)	20-Feb-23 (A)	11-Jul-23 (A)	31-Jul-23 (A)	24-Jun-25 (F)	28-Jul-25 (F)
A.08.80.01	BH-MM-782- Replace Slop Oil Tank & Pumps Construction	07-Jun-23 (A)	07-Jun-23 (A)	12-Sep-23 (A)	25-Oct-23 (A)	06-Mar-24 (F)	13-Mar-24 (F)
A.08.80.01	BH-LE-1778 - Raw Water Pigging Settling Pond Construction	06-Jul-23 (A)	06-Jul-23 (A)	13-Sep-23 (A)	30-Oct-23 (A)	06-May-24 (F)	06-Jun-24 (F)
A.08.82.02	BH-LE-1732- BH ET Nederland Terminal & BH Valve Actuator Replacement	23-Dec-22 (A)	2-Feb-23 (A)	05-Jul-24 (F)	12-Jul-24 (F)	29-Nov-24 (F)	04-Dec-24 (F)
A.08.97.01	LE2 Physical Protection, Lighting & CCTV System Upgrades Contractor	07-Nov-22 (A)	07-Nov-22 (A)	13-Mar-23 (A)	13-Mar-23 (A)	20-Sep-24 (F)	17-Oct-24 (F)

A = Actual

F = Forecast

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#### BH-LE-1767 - Onsite General Contractor

- Completed the construction of the field plant and material laydown areas.
- Started foundation and duct bank work in Construction Work Area (CWA) 18, Raw Water & Crude Oil Load Center Building 846, CWA 16 Seal Flush System, and in CWA 15, the new Relay Building 853 in the substation area.
- Welding, excavation, and installation of the piping at the CWA 13, Cavern Distribution Piping, is ongoing.
- The earned value for this contract is currently 14% complete versus 20% planned as of 11-Dec-23.



Bldg. 846 & Seal Oil Fdtns

CO & RW Hdr Installation, CDP Column Fdtn Form, Bldg. 853

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#### BH-LE-1778 - Raw Water Pigging Settling Pond

- Dewatering and demolition of the existing Pond 9 is ongoing.
- The earned value for this contract is currently 12% complete versus 27% planned as of 11-Dec-23.
  - Rains have impacted demolition and construction efforts





**Dewater and Demolition** 

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#### BH-MM-782 - Replace Slop Oil Tank and Pumps

- Excavation for duct banks and foundations have been completed.
- Currently forming pump and tank pedestals.
- The earned value for this contract is currently 41% complete versus 53% planned as of 11-Dec-23.
  - o The subcontractor is behind schedule due to late submission of tank drawings and weather.





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#### BH-LE-1735 - Physical Protection, Lighting, and CCTV System Upgrades

- Continue excavation, duct bank, conduit installation, fence construction, and lighting
- Continue installing field equipment on the new H-frame racks
- Started installation of intrusion detection system on fencing and new camera poles
- The earned value for this contract is currently 52% complete versus 71% planned as of 11-Dec-23



BH-LE-1735 – Fence fabric installed along the West end of the North perimeter (CWA-80)



BH-LE-1735 – Completed fence posts and apron along North perimeter CWA-80



BH-LE-1735 – New fence posts and apron forms along East perimeter CWA-81

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# BH-LE-1732 – Energy Transfer Partners (ETP) – Nederland Terminal and BH Actuator Replacement

- Full Notice to Proceed (FNTP): 05-Jul-24 (F)
- Mobilization Forecast: 12-Jul-24 (F)
  - Mobilization is being delayed due to ongoing fill operations
- Evaluating Sequencing Options to integrate latest Construction with Operations CO Movement and Readiness Model for BH and WH
- Work will begin at the Big Hill Site and continue at Nederland Terminal in 2024



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#### BH-MM-756 - Replace Crude Oil Pipeline at Hillebrandt Bayou

 U.S. Army Corps of Engineers (USACE) started surveying efforts to assist in DOE land acquisition needs.

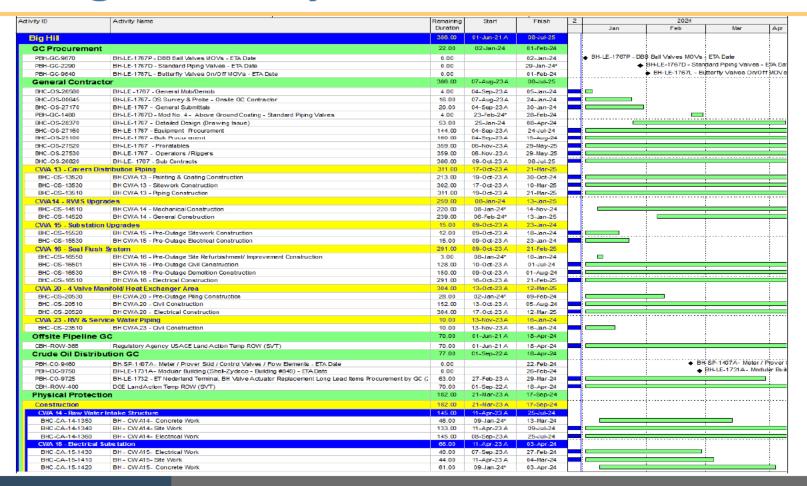
#### BH-LE-1766 – Offsite Pipeline Contractor

- All GFP (\$16 million) has been received and is in storage at the Big Hill Site.
- Continue to meet with USACE Galveston District and USACE Fort Worth District to discuss land and permitting needs.
- USACE started surveying efforts to assist in DOE land acquisition needs.

#### BH-LE-1731 - Distribution System and Pipeline Upgrades

- Factory Acceptance Test for Crude Meter Prover at Shell Zydeco (BH-SP-1307A) completed on 18-May-23.
- USACE started surveying efforts to assist in DOE land acquisition needs.

## Big Hill 90-Day Look-Ahead Schedule



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# Big Hill 90-Day Look-Ahead Schedule

tivity ID	Activity Name	Remaining	Start	Fnish	2		2024		
	0.00	Duration		1000		Jan	Feb	Mar	
CWA 80 - North Peri	meter Fence	182.00	21-Mar-23 A	17-Sep-24					
BHC-CA-80-1-1215	BH - CW A80-1- Electrical Work	9.00	24-Apr-23.A	12-Jan-24			1		-
BHC-CA-80-1-1220	BH - CW A80-1- Finish Milestone	0.00		12-Jan-24		◆ BH - CWA	480-1- Finish Milestone		- 6
BHC-CA-80-1170	BH - CW A80- Electrical Work	151.00	22-Mar-23 A	02-Aug-24			<del></del>		
BHC-CA-80-1180	BH - CW A80 - Control System	167.00	09-Jan-24*	03-Sep-24			-		
BHC-CA-80-1150	BH - CW A80 - Site Work	182.00	21-Mar-23 A	17-Sep-24					
CWA 81 - East Perim	neter Fence	180.00	11-Apr-23 A	13-Sep-24					
BHC-CA-81-1320	BH - CW A81- Steel Work	2.00	09-Jan-24*	10-Jan-24		0	9 L		
BHC-CA-81-1325	BH - CWA81- Site Work	87.00	11-Apr-23 A	02-May-24			1 1		
BHC-CA-81-1315	BH - CWA81- Concrete Work	100.00	15-May-23A	21-May-24			<del> </del>		
BHC-CA-81-1335	BH - CWA81- Electrical Work	171.00	16-May-23 A	30-Aug-24					
BHC-CA-81-1330	BH - CW A81 - Control System	175.00	09-Jan-24*	13-Sep-24					
CWA 82 - South Peri	meter Fe noe	182.00	11-Apr-23 A	17-Sep-24			1 1		
BHC-CA-82-1320	BH - CW A82- Concrete Work	14.00	28-Apr-23 A	22-Jan-24			1		
BHC-CA-82-1328	BH - CW A82- Control System	161.00	09-Jan-24*	23-Aug-24		0-	<u> </u>		
BHC-CA-82-1325	BH - CW A82- Electrical Work	171.00	26-Apr-23 A	30-Aug-24					
BHC-CA-82-1340	BH - CWA82- Site Work	182.00	11-Apr-23 A	17-Sep-24			, , , , , , , , , , , , , , , , , , , ,		
CWA 83 - West Perin	neter Fence	175.00	27-Mar-23 A	06-Sep-24	1		1 1		
BHC-CA-83-1320	BH - CW A83- Site Work	55.00	27-Mar-23 A	19-Mar-24					
BHC-CA-83-1290	BH - CWA83- Control System	151.00	04-Dec-23A	02-Aug-24			†		
BHC-CA-83-1280	BH - CW A83- Electrical Work	175.00	28-Mar-23 A	06-Sep-24					
CWA 86 - High Press	sure Pump Pad (HPPP)	171.00	11-Apr-23 A	30-Aug-24					
BHC-CA-86-1500	BH - CW A86- Electrical Work	145,00	11-Sep-23 A	25-Jul-24					
BHC-CA-86-1480	BH - CW A86- Site Work	171.00	11-Apr-23 A	30-Aug-24			<u> </u>		
CWA 90 - CAS / SOC	Building 815	21.00	02-0ct-23 A	31-Jan-24					
BHC-CA-90-1580	BH - CW A90 - Control System	9.00	04-Dec-23A	12-Jan-24			1		
BHC-CA-90-1570	BH - CW A90 - Electrical Work	21.00	02-0d-23 A	31-Jan-24			3		
PTZ Cameras		177.00	05-Sep-23A	10-Sep-24			1 1		
BHC-CA-PTZ-1200	BH - PTZ - Electrical Work	176.00	05-Sep-23A	09-Sep-24			· -		
BHC-CA-PTZ-1210	BH - PTZ - Control System	172.00	09-Jan-24"	10-Sep-24		1-	<del> </del>		
Title III		143.00	26-May-23A	23-Jul-24					
BHP-T3-1320	Big Hill - Title III - (BH-LE-1735R)	143.00	26-May-23 A	23-Jul-24					-

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### **Big Hill Subproject Budget**

P6 WBS (CA)	CA Descr.	CCTA Task Number	Work Package Name (CCTA)	Contract Status	Current Baseline	Award Value	Current Contract Value	EAC	Variance (Award-EAC)
01.A.08.80	BH Onsite General Contractor Package	BH-LE-1767U	General Contractor Parking Area Improvement Contractor	Completed	\$ 428,989	\$ 545,253	\$ 571,851	\$ 571,851	\$ (26,598)
01.A.08.80	BH Onsite General Contractor Package	BH-LE-1767W	Contractor Screening Checkpoints Contractor	Completed	\$ -	\$ 1,087,079	\$ 1,161,565	\$ 1,161,565	\$ (74,486)
01.A.08.80	BH Onsite General Contractor Package	BH-LE-1767V	Onsite Laydown Area Improvement / Material Offloading	Completed	\$ -	\$ 773,120	\$ 1,324,998	\$ 1,324,998	\$ (551,878)
01.A.08.85	Early Works	BH-LE-1774	Upgrades to Wilbur Road and RWIS Road	Completed	\$ 4,070,225	\$ 3,659,855	\$ 3,829,790	\$ 4,070,225	\$ (410,370)
01.A.08.97	BH Physical Protection	BH-LE-1735D	LE2 Security Entry Barrier - Install	Completed	\$ 650,280	\$ 383,987	\$ 649,657	\$ 650,280	\$ (266,293)
01.A.08.80	BH Onsite General Contractor Package	BH-LE-1767	Onsite General Contractor	Awarded	\$ 112,912,647	\$ 189,603,795	\$ 190,587,150	\$ 190,587,150	\$ (983,355)
01.A.08.80	BH Onsite General Contractor Package	BH-LE-1778	Raw Water Pigging Settling Pond	Awarded	\$ -	\$ 4,566,974	\$ 4,566,974	\$ 4,566,974	\$ -
01.A.08.80	BH Onsite General Contractor Package	BH-MM-782	Replace Slop Oil Tank and Pumps Contractor	Awarded	\$ -	\$ 1,692,959	\$ 1,692,959	\$ 1,692,959	\$ -
01.A.08.82	Crude Oil Distribution General Contractor	BH-LE-1732	Replace Actuators on Meter Skid (BH Site and Sun Terminal) Contractor	Awarded	\$ -	\$ 3,369,324	\$ 3,587,276	\$ 3,587,276	\$ (217,952)
01.A.08.97	BH Physical Protection	BH-LE-1735	Physical Protection, Lighting & CCTV System Upgrades Contractor	Awarded	\$ 32,627,379	\$ 37,107,110	\$ 37,107,110	\$ 38,428,035	\$ (1,320,925)
01.A.08.97	BH Physical Protection	BH-LE-1735K	LE2 Security Systems Integrator	Awarded	\$ 1,835,612	\$ 4,842,135	\$ 4,842,135	\$ 4,842,135	\$ -
01.A.02.82	Crude Oil Distribution General Contractor	BH-LE-1731	Distribution System and Pipeline Upgrades	To be Awarded	\$ 17,071,742	N/A	N/A	\$ 20,201,064	\$ -
01.A.08.82	Crude Oil Distribution General Contractor	BH-MM-756	Replace Section Of 36-Inch Co Pipeline at Hillebrandt Bayou	To be Awarded	\$ 10,341,654	N/A	N/A	\$ 13,031,784	\$ -
01.A.08.81	Offsite Pipeline General Contractor	BH-LE-1766	Offsite Pipeline General Contractor	To be Awarded	\$ 33,547,128	N/A	N/A	\$ 52,430,225	\$ -
			Other Subcontracts					\$ 22,767,307	
			Total Subcontracts					\$ 359,341,976	
			Government Furnished Property (GFP)					\$ 64,601,111	
			FFPO Support (Labor, ODC & OH)					\$ 114,369,446	
			Estimate At Completion (EAC) FFPO					\$ 538,312,533	
			Other Project Costs (Fee, DoE ODC, etc.)					\$ 36,000,000	
			Total Project Cost					\$ 607,000,000	
			Variance (Current TPC - EAC - Other Project Costs)					\$ 32,687,467	

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#### **Big Hill Variance Explanation**

- BH-LE-1767U, General Contractor Parking Area Improvement \$26,598
  - · Area drainage improvements
- BH-LE-1767W, Contractor Screening Checkpoint \$74,486
  - Unknown subsurface conditions at bus parking area and duct bank conflict at main gate
  - Additional scope to add infrastructure at Gate 3 to accommodate oversized loads
- BH-LE-1767V, Onsite Laydown Area Improvement/Material Offloading \$551,878
  - Additional scope to offload 36" and 48" carbon steel pipe 694 joints
- BH-LE-1774, Upgrades to Wilbur Road \$410,370
  - · Unknown sub-base failures at Wilbur Road curves
- BH-LE-1735D, LE2 Security Barrier Install \$266,293
  - Design changes to incorporate the installation of GFP
- BH-LE-1767, Onsite General Contractor \$983,355
  - SCN to align several GFP items with installation drawings
- BH-LE-1732, Replace Actuators on Meter Skid \$217,952
  - Transport and offload meter skid
- BH-LE-1735, Physical Protection, Lighting, and CCTV System Upgrades \$1,320,925
  - Differences in the material take-off quantities and actuals

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#### DOE Construction Management (CM) Oversight

Big Hill CM Completed 5 Routine Surveillance Reports 1st Quarter FY 2024

Date	Number	Title
12-0ct-23	RSR-2024-3	BH-LE-1766C, HDPE Pipes Restack Final Punchlist Verification
18-0ct-23	RSR-2024-4	BH-LE-1767, Onsite General Contractor Quality Assurance Compliance on Welding Operations
12-Dec-23	RSR-2024-23	BH-LE-1735, PPICC QA Compliance for Welding Operations for Saddle Caps and Fence Posts on Soldier Piles
21-Nov-23	RSR-2024-22	BH-MM-782, Replace Slop Oil Tank and Pumps, Unscheduled Safety Inspection to confirm Contractor's compliance with Contract ES&H Regulations and Requirements

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Cybersecurity, Energy Security, and Emergency Response

# **Bayou Choctaw Site**

February 21, 2024



#### **Bayou Choctaw**

#### Agenda:

- Project Summary
- Project Scope
- Construction Schedule
- Construction Milestones
- Detailed Progress Reports
- 90-day Look-Ahead Schedule
- Construction Budget
- Variance Explanations
- Construction Management Oversight

#### **Bayou Choctaw Project Summary**

Total Project Cost (TPC): \$369M\*

CD-4 Completion Date: March 2025\*

Major Scope:

- Crude Oil System Upgrades
- Raw Water System Upgrades
- Brine System Upgrades
- Civil Upgrades (Timber Replacement)
- Electrical Upgrades
- Replace Firewater Pumps and Building
- Civil Upgrades (Bridges)
- Key Performance Parameters (KPPs):
  - 1 Sustained Drawdown Rate: 515 MBD (Sour); 300 MBD (Sweet)
  - 2 Design Fill Rate: 110 MBD

\* Per DOE letter Exec 2023-00662, 12/1/2023,

, "Approval of BCP-01 for SPR-LE2 Subprojects"

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#### **Bayou Choctaw Work Scope**

General Contractor	Bridges Contractor	Degas Offsite*	
Crude Oil System Upgrades Raw Water System Upgrades Brine System Upgrades Civil Upgrades (Timber Replacement) Electrical Upgrades Replace Firewater Pumps and Building - IN PROCESS	- Civil Upgrades (Bridges) - COMPLETE	- Degas Module Fabrication - REMOVED	

Degas DOTS*	Degas Distributed Control Systems (DCS)	Degas True Vapor Pressure Analyzer	Degas Flare & Incinerator (GFP)
Degas Operator Training Simulator - REMOVED	- Degas DCS Programming - IN PROCESS	- Degas TVP-2020 - IN PROCESS	- Flare and Incinerator Fabrication - IN PROCESS

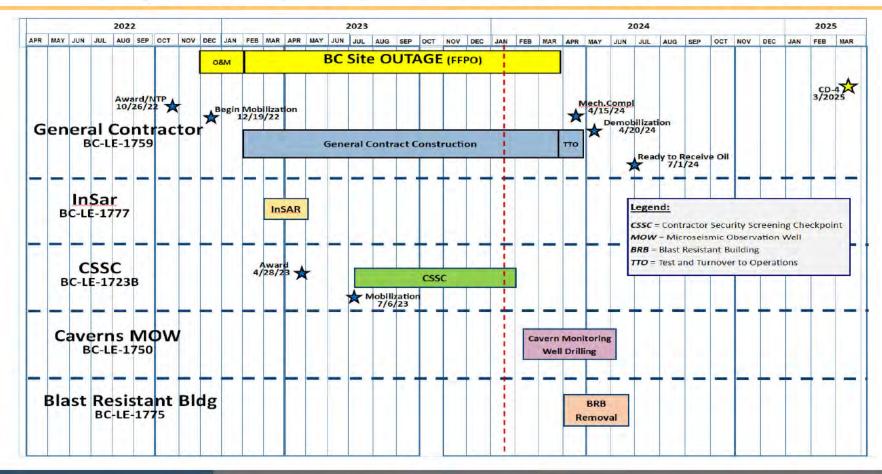
Contractor Screening Security Checkpoint (CSSC)	InSAR Piles and Reflectors	Site Preparation/Early Works	Blast Resistant Building Rentals Installation
- Install CSSC	-Install InSAR Reflectors	-LE2 Site Preparation	-Install BRB
- IN PROCESS	- COMPLETE	- COMPLETE	-COMPLETE
			-Removal BRB Subject to end of LE2

<sup>\*</sup> Removed Scope per DOE letter Exec 2023-00662, 12/1/2023,

, Approval of BCP-01 for SPR-LE2 Subprojects

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#### **Bayou Choctaw - Construction Schedule**



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### **Bayou Choctaw - Construction Milestones**

Work Package	Work Package Name	Work Package Name Contract Award NTP M		Mobilization	Mechanical Completion	Turnover
A.04.80.01	BC-LE-1759 General Contractor	26-Oct-22 (A)	1-Nov-22 (A)	19-Dec-22 (A)	15-Apr-24 (F)	29-Apr-24 (F)
A.04.80.01	BC-LE-1777 InSar Subsidence Monitoring	28-Dec-22 (A)	18-Jan-23 (A)	2-Mar-23 (A)	31-May-23 (A)	31-May-23 (A)
A.04.97.01	BC-LE-1723B Contractor Security Screening Checkpoint	28-Apr-23 (A)	28-Apr-23 (A)	6-Jul-23 (A)	5-Feb-24 (F)	15-Feb-24 (F)
A.04.65.P5	BC-LE-1750A MOW-2 Microseismic Observation Well	1-Feb-24 (F)	TBD	TBD	TBD	TBD

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#### **BC-LE-1723B - Contractor Security Screening Checkpoint**

- Contractor installing camera pole, security equipment, fencing, and gate
- Mechanical completion, February 5, 2024
- Site Acceptance Systems Testing, February 9, 2024
- Turnover, February 15, 2024



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#### **BC-LE-1759 – General Construction**

- Contractor mobilization December 19, 2022, only for test pile installation
- Original Outage period February 1, 2023 February 28, 2024
  - Proposed extension of outage period to April 30, 2024
- Completed demolition work
- Completed helical pile installation
- Continue night shift work for pipe installation to enhance schedule recovery
- Shop fabrication of structural steel and process pipe on-going
- GFP transfer in progress
- Installing structural steel pipe racks
- Test and turnover planning is in progress
- Original Level 2 milestone March 1, 2024
  - Proposed extension to May 1, 2024, due to excessive heat and helical pile obstructions in 2023
- 82% complete vs 95% planned as of December 31, 2023

#### **BC-LE-1759 - General Construction**



Grout installation at BCP-603 at HPPP



Pipe and valve installation at N/S Piperack

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### **BC-LE-1759 - General Construction**



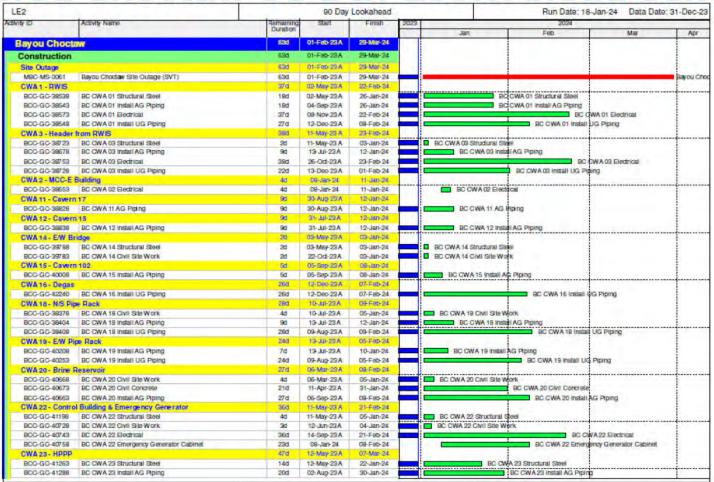
Reinstalled pipe headers for Raw Water Injection Pump (3)



Installing of ductbank and steel at BDW#2

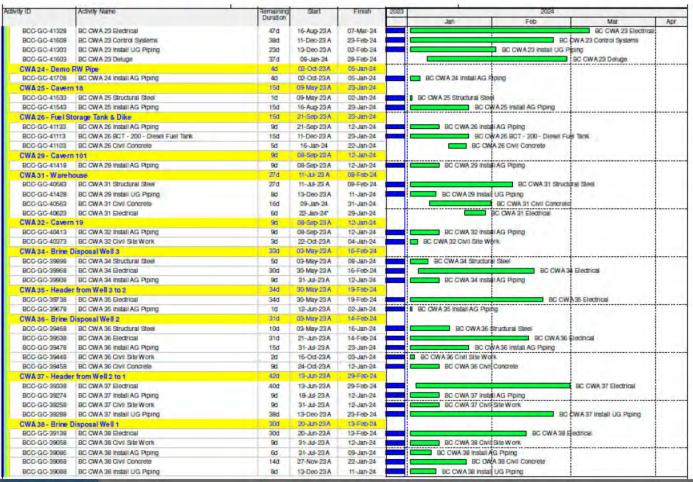
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#### **Bavou Choctaw 90-Dav Look-Ahead Schedule**



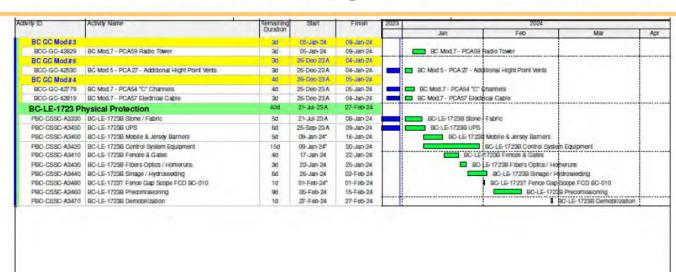
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#### **Bayou Choctaw 90-Day Look-Ahead Schedule**



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#### **Bayou Choctaw 90-Day Look-Ahead Schedule**



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# **Bayou Choctaw Construction Budget**

P6 WBS (CA)	CCTA Task Number	Work Package Name (CCTA)	Contract Status	Current Baseline	Award Value	Current Contract Value	EAC	Variance (Award-EAC)	Note
01.A.04.80	BC-LE-1759	General Contractor	Awarded	\$ 133,424,830	\$ 133,451,679	\$ 131,967,157	\$ 133,557,993	\$ (106,314)	EAC includes pending Mod.7
01.A.04.97	BC-LE-1723B *	Contractor Security Screening Checkpoint	Completed	\$ -	\$ 2,265,478	\$ 2,265,478	\$ 916,402	\$ (1,349,076)	Contract terminated for convenience.
01.A.04.97	BC-LE-1723B	Contractor Security Screening Checkpoint	Awarded	\$ 5,354,005	\$ 3,494,600	\$ 3,614,953	\$ 4,833,953	\$ (1,339,353)	EAC includes FCD-010 for Fence Gap Scope
01.A.04.97	BC-LE-1723K	Security Systems Integrator	Awarded	\$ 3,993,544	\$ 3,993,544	\$ 3,993,544	\$ 4,494,936	\$ (501,392)	EAC includes FCD-007 for CSSC Security Integration.
01.A.04.65	BC-LE-1750A	Microseismic Observation Wells	To be Awarded	\$ 10,166,276	N/A	N/A	\$ 8,966,119	\$ 7	
01.A.04.80	BC-LE-1777 **	InSAR Subsidence Monitoring - Reflector and Pile Supports Install	Completed	\$ -	\$ 363,481	\$ 370,050	\$ 370,050	\$ (6,569)	Included with the GC Contract in the Current baseline.
01.A.04.97	BC-LE-1723D ***	Security Entry Barrier Install	Completed	\$ 341,948	\$ 497,556	\$ 513,318	\$ 513,318	\$ (15,762)	
01.A.04.83	BC-LE-1762 ***	Site Preparation / Early Works	Completed	\$ 6,137,710	\$ 5,665,460	\$ 6,193,073	\$ 6,193,073	\$ (527,613)	
01.A.04.83	BC-LE-1775 ***	Blast Resistant Buildings - Install	Completed	\$ 1,694,000	\$ 1,436,950	\$ 1,447,625	\$ 1,447,625	\$ (10,675)	
01.A.04.83	BC-LE-1758	Bridge Contractor / Early Works	Completed	\$ 5,227,694	\$ 4,991,032	\$ 5,595,714	\$ 5,595,714	\$ (604,682)	
		Other Subcontracts					\$ 22,297,040		
		Total Subcontracts					\$ 189,186,224		
		Government Furnished Property (GFP)					\$ 30,944,980		
		FFPO Support (Labor, ODC & OH)					\$ 91,266,953		
		Estimate At Completion (EAC) FFPO					\$ 311,398,157		
		Other Project Costs (Fee, DOE ODC, etc.)					\$ 27,000,000	the second secon	vas terminated for convenience, final cost negotiations in process eparated from the GC (-1759)
		Total Project Cost					\$ 369,000,000	the same of the sa	task provided under CD-38
		Variance (Current TPC - EAC - Other Project Costs)			) (		\$ 30,601,843		

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#### **Bayou Choctaw Variance Explanation**

#### BC-LE-1759, General Contractor

- Mod 2 \$100,658 Demo Road between CWA 18 and CWA 19
  - Excavate road to verify numerous underground obstructions prior to installation of helical piles
- Mod 3 \$138,796 HPPP, Flush Sewer Line, Washout Repairs, Electric Panel/Fuses, Flanges
  - HPPP Underground obstruction prevented helical pile and concrete foundation installations
  - · Sewer Line Flush and rerouting of line prior to local demolition
- SCN-100 (\$2,140,988) Descope of Deferred Degas Scope
  - · Removal of pipe connections from former degas headers to site caverns; likewise for civil
- Mod 4 \$270,945 Hydro Excavation, Underground Obstructions, GFP Transportation
  - Hydro-vac areas to visually verify underground obstructions prior to installation of helical piles
  - · GC contractor to expeditiously transport GFP from storage location to site
- Mod 5 \$32,024 Remove Rack Foundations, Demo Pier, Additional High Point Vents
  - · Demolition foundations missed on drawings
  - · Add high point vents for efficient hydrostatic testing of pipe systems
- Mod 6 \$114,043
  - Revise pile location due to unknow underground obstructions
  - · Minor field changes
- Mod 7 (pending) \$106,314
  - · Installed concrete pedestals
  - Hydro-Excavation for Foundations
- Mod 8 (pending) \$197,295
  - · Brine Pond Spool Fab/Paint

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#### **DOE Construction Management Oversight**

A total of 8 Routine Surveillance Reports (RSRs) FY 2024 – 1<sup>st</sup> Quarter published 2 RSRs featured significant events of BC LE2 Activities



BC-LE-1759, LE2 Consolidated Work Package Observation for the week of October 2, 2023 Beginning of Night Shift



BC-LE-1759, LE2 Consolidated Work Package Observation for the weeks of October 23, 2023 Raw Water Pump Critical Lifts

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#### Life Extension 2 Video



# ASSISTANT PROJECT MANAGER MAINTENANCE AND OPERATIONS

- Crude Oil, Drawdown Readiness, and Cavern Integrity Division
  - Accomplishments
  - Asset Management/Crude Oil Sales
    - Oil Purchases
    - Oil Exchange Returns
    - EMPCo Bryan Mound, Jones Creek 30-inch Pipeline Repair
    - Texas International Pipeline System (TIPS) Connection Status
  - Cavern Integrity Program

# ASSISTANT PROJECT MANAGER MAINTENANCE AND OPERATIONS

- Site Operations and Maintenance Division (SOMD)
  - Maintenance Performance Appraisal Report (MPAR)
  - Occurrence Reporting and Processing System (ORPS) Reports
  - West Hackberry Site
  - Bryan Mound Site
  - Big Hill Site
  - Bayou Choctaw Site

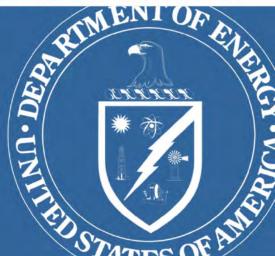


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#### Maintenance and Operations Crude Oil/Drawdown Readiness/Cavern Integrity Accomplishments

February 21, 2024



# Maintenance & Operations FY 2024, 1<sup>st</sup> Quarter Accomplishments

- SPR Physical crude oil inventory stored on December 31, 2023, is 354.7 MMB
- SPR COVATS inventory on December 31, 2023, is 353.3 MMB
- Northeast Home Heating Oil Reserve Inventory totaled 1 MMB
- National Gasoline Supply Reserve Inventory totaled 1 MMB
- Oil stored for others (Australia) current total is 0 MMB
  - . Department of Defense (DoD) oil is 6 MMB
- SPR facility lease revenue earned during current quarter is \$1.612M
  - ExxonMobil St. James Terminal and Redstick Pipeline \$0.587M current quarter, FY 2023, totaled \$2.2M
  - ExxonMobil Bryan Mound Pipelines \$1.025M current quarter, FY 2023 totaled \$4.7M
  - Australian Crude Oil Storage Lease No revenue this quarter per terms of lease
- SPR Exchange Oil Returns due DOE totals 31.7 MMB (includes Premium barrels); Winter Exchange, Hurricane Ida, and Keystone Pipeline Leak Exchange.
  - Premium barrels associated with Exchanges, total ~2.2 MMB (Reduced from ~2.5 MMB due to early returns)
  - Returns received thru December 2023 total ~5.0 MMB (~1.3 MMB (P66 return thru MYOS in-situ with Aramco, Marathon, P66 previous quarters); plus 3.7 MMB (P66, Shell, Macquarie early returns November/December 2023)
- Completed 2 cavern well diagnostic workovers utilizing DOE Rig
- Completed 1 Brine Disposal Well Remediation

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#### **SPR Oil Purchases**

February 21, 2024



#### Oil Purchase & Delivery Summary

As of January 22, 2024

Site	Oil Receipt Quantity (MMB)	Company	Company Quantity (MB)	Crude Type (Sour)	Award Price(s)/BBL (Avg)	Actuals Quantity (MB)	Actuals Price(s)/BBL (Avg) + Qlty Diff	Delivery Origination (Custody Transfer Point)	
2023	August De	liveries							
		Atlantic trading	1,000	SGC/Eagle Ford Blend	\$ 73.327	998.3	\$ 73.243		
		ExxonMobil	900	Sour Basket Blend*	\$ 73.077	891.9	\$ 73.245		
Dia Littl	2 100	Gunvor	600	Domestic Sour Blend	\$ 73.472	593.3	\$ 73.410	Sun P/L (Customer tankage)	
Big Hill	3.100	Macquarie	300	SGC/Eagle Ford Blend	\$ 73.827	296.4	\$ 73.827**		
		Sunoco	300	SGC/Eagle Ford Blend	\$ 73.977	297.0	\$ 73.917		
	Weighted Average Price			\$ 73.394	3,077	\$ 73.397			
2023	Septembe	r Deliverie	S						
	Atlantic tradii		500	SGC/Eagle Ford Blend	\$ 72.250	493.6	\$ 72.155		
Big Hill	1.700	Shell	600	SGC/Saddle Horse	\$ 72.050	592.9	\$ 72.182	Sun P/L (Customer tankage)	
big rilli	1.700	Sunoco	600	Domestic Sour Blend	\$ 72.170	591.1	\$ 72.068	Sun P/L (Customer tankage)	
		Weighted Average Price			\$ 72.151	1,678	\$ 72.135		
2024	January De	eliveries (A	wards)						
		100	Southern Green Canyon / West	A CONTRACTOR	10.3	-900			
		Macquarie	300	Texas Intermediate***	\$ 77.310	N/A	N/A	and the second second	
Big Hill	1.200	Sunoco****	900		\$ 77.310		N/A N/A	Sun P/L (Customer tankage)	
Big Hill	1.200	1150 Maria	1000	Texas Intermediate*** Southern Green Canyon / West	\$ 77.310	N/A		Sun P/L (Customer tankage)	
		Sunoco****	900	Texas Intermediate*** Southern Green Canyon / West Texas Intermediate	\$ 77.660	N/A	N/A	Sun P/L (Customer tankage)	
		Sunoco**** Weighted Average Price	900	Texas Intermediate*** Southern Green Canyon / West Texas Intermediate	\$ 77.660	N/A N/A	N/A	Sun P/L (Customer tankage) Sun P/L (Customer tankage)	
		Sunoco**** Weighted Average Price	900 Deliveries	Texas Intermediate*** Southern Green Canyon / West Texas Intermediate  (Awards) Southern Green Canyon	\$ 77.573 \$ 77.573	N/A N/A	N/A N/A	Sun P/L (Customer tankage)	
		Sunoco**** Weighted Average Price Ipplement ExxonMobil	900 Deliveries	Texas Intermediate*** Southern Green Canyon / West Texas Intermediate  S (Awards) Southern Green Canyon /Oklahoma Sour Southern Green Canyon /	\$ 77.660 \$ 77.573 \$ 78.620 \$ 79.227	N/A N/A N/A	N/A N/A	Sun P/L (Customer tankage)	
2024	January Su	Sunoco**** Weighted Average Price Ipplement ExxonMobil P66	900  Deliveries 930 600	Texas Intermediate*** Southern Green Canyon / West Texas Intermediate  (AWards) Southern Green Canyon / Oklahoma Sour Southern Green Canyon / Bakken Southern Green Canyon / West	\$ 77.660 \$ 77.573 \$ 78.620 \$ 79.227 \$ 79.587	N/A N/A N/A	N/A N/A N/A		

Southern Green Canyon (SGC), West Texas Sour (WTS), Oklahoma Sour, and WTI

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<sup>\*\*</sup> Macquarie forgoed +\$148K quality diff

<sup>\*\*\*</sup>Substituted awarded West Texas Sour (WTS) with Southern Green Canyon (SGC)/West Texas Intermediate (WTI) blend

<sup>\*\*\*\*</sup> Sunoco Jan award (900MB) to be delivered in February

#### Oil Purchase & Delivery Summary

As of January 23, 2024

Site	Oil Receipt Quantity (MMB)	Company	Company Quantity (MB)	Crude Type (Sour)	Award Price(s)/BBL (Avg)	Actuals Quantity (MB)	Actuals Price(s)/BBL (Avg) + Qlty Diff	Delivery Origination (Custody Transfer Point)
2024 F	February [	Deliveries	(Awards)					
		Macquarie	600	Southern Green Canyon / West Texas Intermediate	\$ 74.507	N/A	N/A	Sun P/L (Customer tankage)
Big Hill	2.100	P66	600	West Texas Sour / Southern Green Canyon / Bakken	\$ 73.917	N/A	N/A	P66 Beaumont P/L (Customer tankage)
	2.100	Sunoco	900 Southern Green Canyon / West S Texas Intermediate		\$ 74.254	N/A	N/A	Sun P/L (Customer tankage)
		Weighted Average Price			\$ 74.230	N/A	N/A	
2024 N	March Del	iveries (Av	vards)					
від нііі 2.994	Macquarie	898	Southern Green Canyon / West Texas Intermediate	\$ 77.353	N/A	N/A	Sun P/L (Customer tankage)	
	2.994	P66	898	West Texas Sour / Southern Green Canyon / Bakken	\$ 77.053	N/A	N/A	P66 Beaumont P/L (Customer tankage)
	2,00	Sunoco	1,198	Southern Green Canyon / West Texas Intermediate	\$ 77.474	N/A	N/A	Sun P/L (Customer tankage)
		Weighted Average Price			\$ 77.312	N/A	N/A	
2024	April Deliv	eries (Awa	ards)					
		ВР	600	Southern Green Canyon/Bakken	\$ 75.578	N/A	N/A	P66 Beaumont P/L (Customer tankage)
		ExxonMobil	1,400	Southern Green Canyon / Oklahoma Sour	\$ 75.828	N/A	N/A	5 - 5h /5
Big Hill	3.200	Macquarie	600	Southern Green Canyon / West Texas Intermediate	\$ 76.303	N/A	N/A	Sun P/L (Customer tankage)
	3.200	P66	300	Southern Green Canyon/Bakken	\$ 76.183	N/A	N/A	P66 Beaumont P/L (Customer tankage)
		Sunoco	300	Southern Green Canyon / West Texas Intermediate	\$ 76.403	N/A	N/A	Sun P/L (Customer tankage)
		Weighted Average Price			\$ 75.957	N/A	N/A	
Total	17.024	Awards: Atlantic Trading	- 2; BP - 1; ExxonMobil - 3	3; Gunvor - 1; Macquarie - 7; P66	- 4; Shell - 1; Sunoco -	7 (Total 26 contracts) (	Total Value \$1,289.6M)	
Total 17.024		Awarded Weighted Aver	age Price for combined pu	irchases, \$75.753/barrel				

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#### **Topics of Interest**

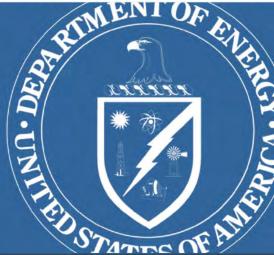
- For oil purchase to continue beyond May 2024, Site LE2 completion dates must be solidified, at which time, proper planning of outyears can occur- FY 2024/FY 2025
- Macquarie rejected crude blend (1.5 MMB awarded), containing Eagle Ford 56 API (EF56), 90-day sample (Sun tank origin) exhibited separation prior to discarding





# **Exchange Oil Return Status**

February 21, 2024



### Exchange Return Oil Period - Remaining Receipts

Return Period	Site	Event	Contractor	Crude Type	Premium	Return Quantity (MB) (Includes premium)	Delivery Location		
			Atlantic Trading	Sour	8.60%	437			
			BP		8.60%	1			
	Bryan Mound	FY22 Winter Exchange an Mound	ExxonMobil		8.60%	978	Seaway Freeport Docks/Pipeline		
Jun - Sep/ 2024			P66*		8.60%	0			
			Macquarie		8.60%	545			
			Keystone Leak	ExxonMobil		8.52%	759		
		Exchange	P66		8.52%	475			
			Subtotal			3,195			
					ExxonMobil		8.60%	1,211	
	West	FY22 Winter	Trafigura	24.0	8.60%	3,242	2 20 2		
Jun - Sep/ 2024	Hackberry	Exchange	Macquarie	Sour	8.60%	976	Sun P/L (Contractor tankage)		
			Shell		8.60%	516			
			Subtotal			5,945	As of 01/23/2		

### Exchange Return Oil Period - Remaining Receipts

Return Period	Site	Event	Contractor	Crude Type	Premium	Return Quantity (MB) (Includes premium)	Delivery Location
Jun - Sep/ 2024		FY22 Winter	ExxonMobil	Sour	8.60% 5,754		
лин - зер/ 2024		Exchange	Marathon	Sour	8.60%	272	
Oct 2024	Bayou	Ida Hurricane Exchange	Placid	Sweet	2.98%	309	BC/STJ (Redstick) P/L
Nov-Dec/ 2024	Choctaw	FY22 Winter Exchange	Chevron	Sour	6.10%	939	The state of the s
Jan - Feb/ 2025		Keystone Leak Exchange	ExxonMobil	Sour	11.12%	555	
			Subtotal	V		7,827	
tul A/2025		FY22 Winter	ExxonMobil	Sweet	14.60%	3,093	
Jul - Aug/ 2025	Big Hill	Exchange	Shell	Sour	9.10%	3,598	Sun P/L (Contractor tankage)
Aug 2026	5.5.1	lda Hurricane Exchange	ExxonMobil	Sour	3.40%	3,099	Sarry/E (Sarria Sarria Carmage)
			Subtota			9,791	
			Total Remaining Re	eturn Oil Volume		26,758	As of 01/23/2

Return volume by year: FY2023 - 1.2MMB; FY2024 - 18.9MMB; FY2025 - 8.5MMB; FY2026 - 3.1MMB; All years - 31.7MMB

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<sup>\*</sup> P66 returns include 1.2MMB in-situ from FY23 Spring Mandatory Sale

# FY 2024 Exchange Return Oil Period

Return Period	Site	Event	Contractor	Crude Type	Premium	Return Quantity (MB) (Includes premium)	Delivery Location	
			Atlantic Trading		8.60%	437		
Jun - Sep/ 2024			BP		8.60%	1		
		FY22 Winter Exchange	ExxonMobil		8.60%	978		
	Bryan Mound	Exchange	P66*	Sour	8.60%	0	Seaway Freeport Docks/Pipeline	
	1		Macquarie		8.60%	545		
			Keystone Leak	ExxonMobil		8.52%	759	
		Exchange	P66		8.52%	475		
			Subtotal			3,195		
	West Hackberry	FY22 Winter	ExxonMobil		8.60%	1,211		
000000000			Trafigura		8.60%	3,242	No. of the second second	
Jun - Sep/ 2024		Hackberry	Hackberry Exchange	Macquarie	Sour	8.60%	976	Sun P/L (Contractor tankage)
			Shell		8.60%	516		
			Subtotal			5,945		
	Bayou	FY22 Winter	ExxonMobil	200	8.60%	5,754	COMMUNICATION OF	
Jun - Sep/ 2024	Choctaw	Exchange	Marathon	Sour	8.60%	272	BC/STJ (Redstick) P/L	
			Subtotal			6,026		
- V			BP		2.00%	503	P66 Beaumont P/L (Customer tankage	
		FY22 Winter	Macquarie	1	2.00%	608	Sun P/L (Contractor tankage)	
Nov - Dec/ 2023	Big Hill	Exchange	P66	Sour	2.00%	1,123	P66 Beaumont P/L (Customer tankage	
1101 000 2023	Dig Tilli		Shell	504	2.00%	1,319		
		Keystone Leak Exchange	P66		2.00%	161	Sun P/L (Contractor tankage)	
			Subtotal			3,713		
			Total Return Oil Vo	lume		18,878	As of 01/23/2	

\* P66 returns include 1.2MMB in-situ from FY23 Spring Mandatory Sal

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SECURITY, AND EMERGENCY RESPONS

# CY 2024 Exchange Return Oil Period

Return Period	Site	Event	Event Contractor Crude Type Premiu		Premium	Return Quantity (MB) (Includes premium)	Delivery Location		
Jun - Sep/ 2024	Bryan Mound	FY22 Winter Exchange	Atlantic Trading		8.60%	437			
			BP		8.60%	1			
			ExxonMobil		8.60%	978			
			P66*	Sour	8.60%	0	Seaway Freeport Docks/Pipeline		
			Macquarie		8.60%	545			
		Keystone Leak	ExxonMobil		8.52%	759			
		Exchange	P66		8.52%	475			
			Subtotal			3,195			
Jun - Sep/ 2024	West Hackberry	FY22 Winter Exchange	ExxonMobil	Sour	8.60%	1,211			
			Trafigura		8.60%	3,242	Sun D/I (Contractor toolsees)		
			Macquarie		8.60%	976	Sun P/L (Contractor tankage)		
			Shell		8.60%	516			
			Subtotal			5,945			
Jun - Sep/ 2024		FY22 Winter Exchange	ExxonMobil	1000	8.60%	5,754			
			Marathon	Sour	8.60%	272			
Oct 2024	Bayou Choctaw	Ida Hurricane Exchange	Placid	Sweet	2.98%	309	BC/STJ (Redstick) P/L		
Nov-Dec/ 2024		FY22 Winter Exchange	Chevron Sour		6.10%	939			
			Subtotal			7,273			
			Total Remaining Re	turn Oil Volume		16,412	As of 01/23,		

Return volume by year: FY2023 - 1.2MMB; FY2024 - 18.9MMB; FY2025 - 8.5MMB; FY2026 - 3.1MMB; All years - 31.7MMB

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<sup>\*</sup> P66 returns include 1.2MMB in-situ from FY23 Spring Mandatory Sale

#### CY 2024 Snapshot

	2023						20	024							
	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec		
Schedule	d Activity			_											
вс	BC LEZ OUTAGE 2/1/2023 - 2/28/2024			Cavern Transfers (supports Fill)			Winter Exchange Returns ~5.5MMB				Exchange Returns (CVX/Placid/EX) ~1.4MMB				
вн	Exchange Return 3MMB	SPR Purchase 3MMB	SPR Purchase 3MMB	SPR Purchase 3MMB	Potential 3MMB Purchase	Potential 3MMB Purchase	LE2 Prep ~45 days	RH 1F2 DUTAGE 7/15/2024 - 7/15/2025							
вм*	LE2 Outage 5/1/2023 - 6/30/2024							POST LE2 Site Prep	Keystone an	d Winter Excha	BM Outage LE2 Header work**				
WH***			Pig Trap Maintenance				Winter Exchange Returns pending ~5.9MMB								
Capacity	to Repurchas	e Crude													
BC	0	0	0	0	0	0	0	0	0	0	0	0	(		
вн	0	0	0	0	3.0	3.0	0	0	0	0	0	0	(		
вм	0	0	0	0	0	0	0	0	0	0	3.0	0			
WH*	- 0.1		-		(*)		-		-	-					
Total	-	1.0		-	3.0	3.0			-		3.0	-	-		

LE2
Maintenance
Exchange Returns
Purchase

Assume BH remains in service for purchase through May 2024 Assume BM out of service through June 2024 (LE2 delay)

Additional Crude at Big Hill has been increased by:

13.8 sour purchase at Big Hill (Aug-Sept'23, Jan-March'24)

- \* BM able to receive oil beginning 8/1/24 based on latest estimate of return to service
- \*\* LE2 crude oil header outage under discussion at PMO

\*\*\* WH injection rate is below industry standard acceptance

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#### **Topics of Interest**

- Due to LE2 delay, Bryan Mound will need ~90 days to receive 3.2 MMB if 100% comes from Seaway due to ongoing commercial oil markets.
  - Will need to extend original return period as well as contract mods eliminating June/July 2024 from availability.
  - If HOOPS crude oil deemed acceptable, then extending [from June-September 2024] into
     October may not be necessary since 55% of returns will avoid the congested Seaway system
- Need to finalize strategy for reallocation of West Hackberry return barrels and commence notifying exchange customers
- Early returns have reduced premium due from ~2.5 MMB to ~2.2 MMB





ExxonMobil Jones Creek 30" Pipeline Repair February 21, 2024

# ExxonMobil Jones Creek 30-inch Pipeline Repair

Sit	<u>uation</u>
-	September 2017 – ExxonMobil Pipeline Company (EMPCo) reported scour damage as a result of Hurricane Harvey on the leased, Bryan Mound to Jones Creek 30-inch pipeline; sonar test revealed ground previously supporting approximately 136 feet of pipeline was washed out, leaving pipeline unsupported.
	EMPCo repair of pipeline via direct pipe method, with <u>original</u> anticipated return-to-service in May/June 2022.
EN	MPCo Revised Cost Estimate (\$21.1M)
	April 2019 – General Contractor support for Direct Pipe was significantly higher due to the complexity of the technology additional equipment required, and extended project schedule. Initial estimate increased from \$8.5M to \$10.4M.
	July 2021 – Additional increases were identified in the cost of pipe (the design requires twice the amount of pipe), installation (stringing, welding, boring, etc.), removal activities associated with sacrificial pipe, and cost/schedule risk should pipe extraction be required during execution. Estimate increased from \$10.4M to \$17.5M.
	July 2022 - DOE Funding mod approved; \$17.5M.
Cur	rent Contract Status
	March 2023 – DOE met with EMPCo personnel on revised costs and schedule. Latest cost estimate (single bidder) has increased from \$17.5M to 21.1M. But EMPCo advised is working to keep costs within original July/2021 estimate.
	August 2023 – EMPCo received a Section 404 permit from United States Army Corps of Engineers (USACE) but include a special condition requiring an additional valve within 100 feet from Drill Pipe East Exit.

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# ExxonMobil Jones Creek 30-inch Pipeline Repair

#### **<u>Current Contract Status</u>** (Continued)

Janu	ary 9, 2	024 - DOE	/ EMPCo follow-up meeting to discuss project status update.							
	(up to \$	<b>1.5M) nece</b> ) requireme	ACE's mandate requiring the <b>installation of this valve in the 100-year flood plan will increase the time and expense essary to complete this project,</b> in part, due to additional Pipeline and Hazardous Materials Safety Administration and the standard specific of the standard specific or standard spec							
	EMPCo 1	to move for	ward with execution of projection							
	☐ Co	onstruction in	progress January through June 2024							
	□ 36	6" replacemer	nt pipe will be at coating vendor on week of Jan 22, 2024, and on site by February 15, 2024							
	☐ Pipe will be installed and filled with nitrogen prior to 2024 Hurricane Season									
	USACE V	alve in engi	neering design and projected to be installed in December 2024 with pipeline back in service before June 2025							
avail		r applicati	E Finance are investigating options to pay for this increased cost due to additional valve; e.g., budget on of Lease Revenue towards additional costs [Note, also researching cost funding for BM valves for							
EMP	Co Work	king sched	ule to be updated							
	August 2	023	- Permitting completed with USACE							
	Novembe	er 2023	- Procurement/Contractor Selection							
	January	2024	- Construction commenced							
	Decemb	er 2024	- Install additional valve. Pipeline to be in service before June 2025. [Previous May 2024]							

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# ExxonMobil Jones Creek 30-inch Pipeline Repair



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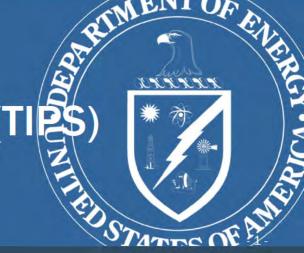




Cybersecurity, Energy Security, and Emergency Response

# Texas International Pipeline System (TIPS) Connection Agreement

February 21, 2024



# **TIPS Connection Agreement**

#### Texas International Pipeline System (TIPS)

- October 2023 DOE, EMPCo, and Texas International signed connection agreement involving the TIPS tie-connection to the DOE, Texas City 40" pipeline (close to Genesis connection at Texas City)
- An Enterprise Change Proposal (ECP) is in process and will be presented to the PCCB for approval in February 2024. EMPCo working with FFPO and DOE
- Proposed Timeline pulls commissioning from February 2025 to September 2024
- Additional benefit marine drawdown distribution capability

# **TIPS Connection Agreement**

#### **Construction Timeline**

Dunlant Tools	2023					2024											2025		
Project Task	Sept	Oct	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	Jan	Feb	Mar
Agreement Approval				-				-1:		- ( )	4				-		A		- (
Project Setup				-			1												
Funding																			
Project Design Finalization																1			-1
Materials Procurment																			
ROW and Regulatory																			1
Site Preparation							1 //												1
Construction			-					- 1			18	Ti James							
Commisioning	-							4			18								
Project Closeout											4	14				1			

#### Proposed update:

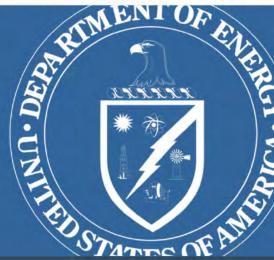
Desires Teels			2023			2024											
Project Task	Sept	Oct	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov		
Agreement Approval						75 12.7											
Project Set-up										4							
Funding																	
Project Design Finalization																	
Materials Procurement																	
ROW & Regulatory								-1					-11				
Site Prepartation																	
Construction						4											
Commissioning										1							
Project Closeout		34				3.0											





Cybersecurity, Energy Security, and Emergency Response

# Maintenance and Operations Cavern Integrity February 21, 2024



# Cavern Integrity - 1st Quarter FY 2024

## Workover Rig Program

### ■ Diagnostic Workovers Completed

- WH-113: Performed MAC Survey, replaced brine string, and installed new Phase IV Wellhead
- WH-9B: Performed MAC Survey and repaired broken brine string
- WH-BDW-1A: Repair/Remediate brine disposal well

MAC - Multi-Arm Caliper

# Cavern Integrity Multi-Arm Caliper (MAC) Surveys Taken in 1<sup>st</sup> Quarter 2024

- Multi-Arm Caliper (MAC) Surveys Regulatory 10-Year Texas and Louisiana (DOE internal practice to conduct yellow status wells, if necessary, every 5 years)
  - WH-9B Green (No status change from last survey in April 2014)
  - WH-113 Green (No status change from last survey in January 2019)

[Note: WH-113 MAC was performed due to leaking valve on wellhead; it now has a new Phase IV wellhead.]

	Blue
ŀ	Green
١	Yellow 3 - Low
,	Yellow 2 - Medium
	Yellow 1 - High
	Red 3 - Severe Deformation
	Red 2 - Failed MIT
	Red 1 - Hydraulic Failure
	Sealant

MAC Survey was performed shortly after the installation of a new casing liner.

Minor deformation, ovality, or casing changes but are <u>not</u> located at depths of concern.

Minor deformation when greater than 75% of the casing remains intact.

Moderate deformation when less than 75% of the casing remains intact, but greater than 25%.

High deformation when less than 25% of casing remains intact.

Casing inner diameter (ID) deformation is greater than the wall thickness, OR beyond OD of the casing.

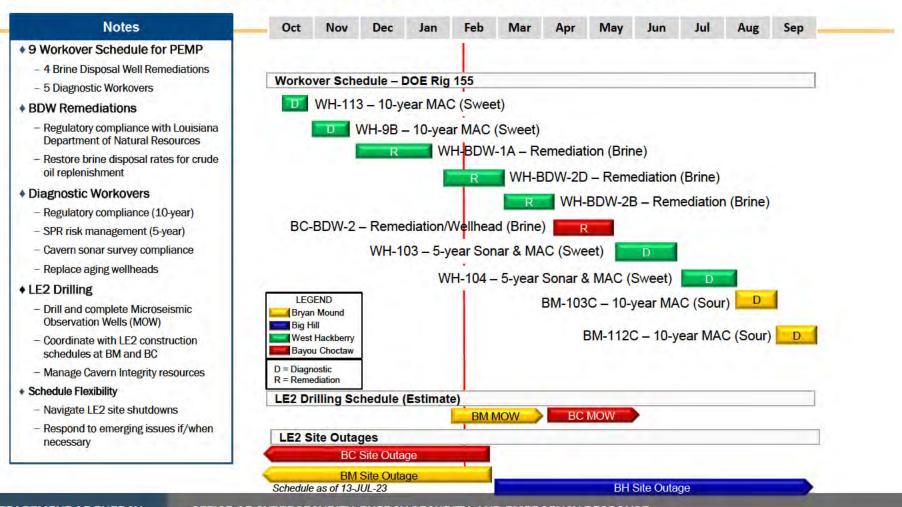
The well does not pass the mechanical integrity test (MIT).

The cavern pressurization rates have changed and the well is not liquid tight.

Remediated the well with Seal-Tite Sealant.

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### FY 2024 Workover Schedule



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# **WH-Brine Disposal Well Workovers**

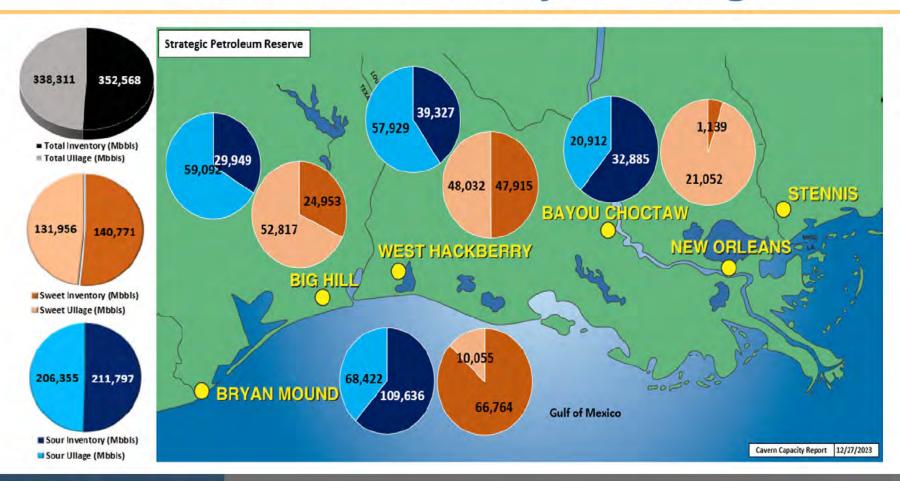
- Workover to repair three brine disposal wells (BDW) at WH due to failed MITs:
  - WH-BDW-1A
  - o WH-BDW-2B
  - o WH-BDW-2D
- BDW workovers will replace injection string and casing packer assembly.





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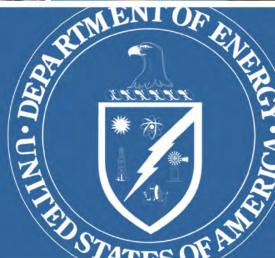
# **SPR Total Inventory and Ullage**



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ENERGY Cybersecurity, Energy Security, and Emergency Response Maintenance and Operations
Site Operations and Maintenance Division February 21, 2024



# Site Operations & Maintenance – 1st Quarter FY 2024

# Maintenance Performance Appraisal Report (MPAR)

SPR-Wide	98.81
Bryan Mound	98.22
Big Hill	96.30
West Hackberry	99.02
Bayou Choctaw	98.92

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# Site Operations & Maintenance – 1st Quarter FY 2024

#### Occurrence Reporting and Processing System (ORPS) Reports

- On September 18, 2023, an LE2 contractor worked on Fire Hydrant #69 without proper work authorization, permit or LOTO. On November 17, it was found that the same contractor again performed work on the same hydrant without proper work authorization, permit or LOTO. (BM)
  - Cause: Failure to Identify and Mitigate Hazards
  - Corrective Actions (September 18 incident)
    - 1. Weekly safety meeting topic LOTO/energy isolation was discussed/shared with all employees.
    - 2. Superintendents reviewed ENERGY ISOLATION (LOTO) PROCEDURE HSE-ADPROC-2021 with all employees as supplemental training. Employee acknowledgement was captured with sign-in sheet.
    - 3. Safety Task Analysis (STA) Refresher Training was conducted for the involved supervisor(s) and work crew.
    - 4. Permits will be thoroughly reviewed, understood, and signed. If permit does not match the task(s) being performed, operations and supervision will be questioned.
  - Corrective Actions (November 17 incident)
    - 1. A safety stand down was held with all craft personnel to stress only following immediate supervisor guidance.
    - 2. A briefing was held with LE2 superintendents regarding directing subcontractors and operating within their discipline. Furthermore, the importance of over-communication was stressed with the LE2 superintendents.

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Cybersecurity, Energy Security, and Emergency Response

# **West Hackberry Site**

February 21, 2024



# **West Hackberry Accomplishments**

- Safety
  - 349 days without DART/ 139 days TRC as of 12/31/2023
- Operations, Maintenance, and Site Activities
  - Total Fluid Movements:
    - Crude Oil = 794.427 bbls
    - Brine = 943.814 bbls
  - Permits issued: 628
  - Annual Pipeline Leak Detection Test Successfully Completed
  - Borescope of the Heat Exchangers Completed
  - · Maintenance Repairs
    - · Fire Water Repairs
    - · Ongoing Crude Oil Injection Pumps Repairs
    - RWIS Traveling Screen Removed for Tear Down and Inspection
    - · Security Fence Repairs
    - · Relocated the Security Portal at the Construction Gate
- Construction
  - WH-MM-2088, Replace Spare Parts Warehouse, WH Building 310 (Hurricane Laura)
  - WH-OM-2178, Renovate Maintenance Building 302 (Hurricane Laura)
  - WH-OM-2128, Outdoor Lighting Repairs (Hurricane Laura)
  - · WH-OM-2128A, Perimeter Security Lighting
  - WH-MM-1969A, Clean and Inspect Brine Tank WHT-14



Fire Water Failure



**Security Fence Deflection** 

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# West Hackberry Accomplishments

#### Cavern Integrity

- Workover Rig
  - WH-9B Workover Completed
  - Failed Mechanical Integrity Test (MIT) BDW 1-A, 2-B, 2-D; All are LOTO
- Caverns
  - Fill Operations: WH-109 to WH-106
  - Oil Brine Interface survey of WH-109
  - WH-8 Liquid Pressure Optimization Test (LPOT) completed December 15, 2023
  - Post FY 2023 MYOS Sonar Surveys



Workover Rig on BDW 1-A







WH-MM-2088, Replace Spare Parts Warehouse, WH Building 310 (Hurricane Laura)

WH-OM-2178, Renovate Maintenance Building 302 (Hurricane Laura)







West Hackberry Restoration

WH-OM-2128, Outdoor Lighting Repairs and Perimeter Security Lighting

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# **Bryan Mound Site**

February 21, 2024



# **Bryan Mound Activities**

#### Safety

- 82 days without Days Away Restricted Time (DART); 58 days without Total Recordable Case (TRC) (as of December 31, 2023)
  - DART LE2 subcontractor fractured toe (October 10, 2023)
  - TRC FFPO Mechanic finger laceration (November 3, 2023)

#### Operation, Maintenance and Site Activities

- Fluid Movements: CO 18,195 bbls; RW/Brine 111,679 bbls.
- Permits: 4,402 (4,833 in 4<sup>th</sup> Quarter FY 2023)
- · Biennial Electrical Shutdown
- · Heat Exchanger (HEX) Borescopes
- Execution of traffic/TSP during LE2 42" Levee Crossing
- · New vacuum truck arrives (FINALLY) Vendor Led Training
- Hosted Fluor Corporate's Visit for Growing Real Opportunities in the Workforce (Women's STEM Program)
- FY 2024 BM On-Site Appraisal

#### **Cavern Integrity**

- · No wireline activity during reporting period
- Cavern 112 Cavern 109 transfer
- Calculating new cavern options due to unknown outage ECD



Cavern 109



New Vacuum Truck



Cavern 112 - Cavern 109 temporary piping

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# **Bryan Mound Activities**

#### LE2/Construction

- <u>BM-MM-674B</u>: Building upgrade project on hold due to column repairs. MOD with repair plan approved – remobilize January 2024
- BM-LE-1799: BMT-4, hydrotested. Internal painting continues.
   BMT-1, coating failure analysis report delivered. Pre-bid for repairs held. Award estimated to be 2<sup>nd</sup> Quarter, FY 2024
- BM-LE-1768:
  - > External levee crossing completed
  - ➤ 42" Raw Water and Raw Water Injection piping installation
  - > RWIS dewatering, cleaning, and repairs completed
  - High Density Polyethylene (HDPE) fire water piping installation and fit up continues
  - Crude Oil, Raw Water, and Brine piping fabrication and installation continues

#### Upcoming 2<sup>nd</sup> Quarter FY 2024 Activities

- Award BMT-1 Repair (milestone 3/1/24)
- Annual PREP Drill
- Jones Creek 30" repair by ExxonMobil begins





Biennial Electrical Shutdown - Back Panels on BM-SG-1

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# **LE2 External Levee Crossing**



Excavating Old RW Line



Piping and Duct Bank Placement



Concrete Pour Begins



External Levee Crossing - Pour Completed

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# **LE2 Activities**



RWIS Repairs Completed - Channel & Rip Rap



LE2 Piping - System 32

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Cybersecurity, Energy Security, and Emergency Response

Big Hill Site February 21, 2024



Safety: FFPO BH Site: 187 days without Recordable/Lost Time (as of December 31, 2023)

#### Operations:

- Completed 165 Crude Oil Movements for 6,441,626 bbls transferred during 1st Quarter of FY 2024
  - ✓ 11 Sour Crude Oil Movements for 3,552,196 bbls (FY 2024 Winter Sour Exchange Returns, November and December 2023)
  - ✓ 1 Sour Crude Oil Movements for 160,526 bbls (FY 2024 Keystone Sour Exchange Returns, December 2023)

#### Maintenance:

- Semi-Annual CO Pipeline Corrosion Coupon Pipeline replacement analyses/testing (average corrosion rate and inhibitor effectiveness)
- Semi-Annual Secondary Seal inspection of CO Surge Tank BHT-7 Floating Roof, October 2023
- Annual Big Hill Brine Line Integrity Test (BLIT) Dye Flow Test, October 2023
- Annual Big Hill Cathodic Protection Test Program, October 2023
- Annual Big Hill Cold Weather Preparedness, October 2023
- Annual Big Hill Pressure Relief Safety Valves (PSV) Calibrations and Service Test, November 2023 (159 PSV)
- Annual Big Hill CO Pipeline LeakNet Detection System "LeakNet™", November 2023
- Assessment of BH Heat Exchangers RW Tubing for corrosion concerns due to depleted anodes, December 2023

#### Maintenance:

- Drawdown/Fill Equipment Repairs (Pumps, Valves and Piping)
  - ✓ Fabricated and replaced Seal Flush line on the Brine Repressurization Pump BHP-200
  - ✓ Fabricated and replaced 2" piping for Sparge Bypass Isolation Valve 8R000M0V05 under the RW Intake Structure
  - ✓ Fabricated and replaced 1½" piping for flush water Sparge Isolation Valve 8P001M0V73 on RW Intake Pump BHP-1
  - √ Fabricated and replaced 2" line to flush water Sparge Isolation Valve 8P005M0V73 on RW Intake Pump BHP-5
  - ✓ Patch welded 24" piping downstream of Discharge Valve on RW Intake Pump BHP-3
  - ✓ Patch welded 16" RW Recycle Line on two (2) locations downstream of Pressure Control Valve 8R000PV57
  - √ Fabricated and replaced 2" Sparge Lines on Traveling Water Screens SS-1011 and SS-1013
  - ✓ Replaced four (4) 4" RW Isolation Valves 8R000HV29, 33, 36, and 39 on the Traveling Water Screens SS-1011, 1012, 1013, and 1014
  - ✓ Fabricated and repaired Fire Deluge System (FDS) on CO Surge Tank BHT-7 and CO Prover found during FY 2023 Annual FDS testing
  - ✓ Changed bottom motor bearing oil on RW Intake Vertical Motors BHM-1, BHM-2, and BHM-4
  - ✓ Replaced grease fitting on wellhead CO Isolation Valve 8C106WV04A for stopping CO leak
  - ✓ Replacing the Fire Jockey Motor and Pump BHM/BHP-88 at Fire Pump House





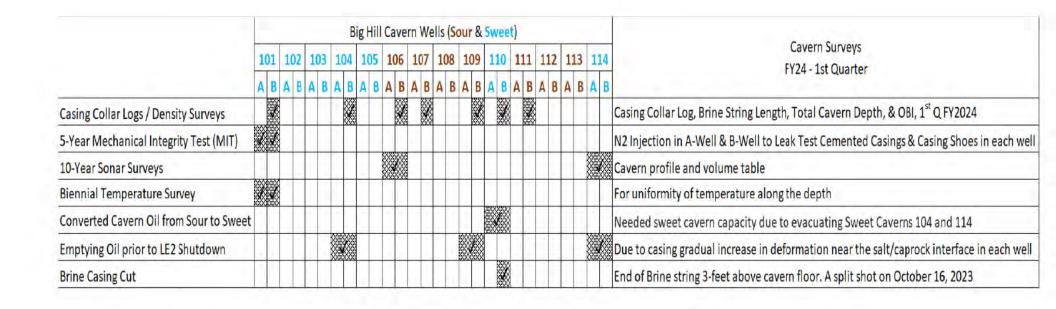




Leak at the Raw Water Intake Structure

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#### Caverns:



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Leak Detection System Test BH CO Pipeline



Seal Flush Pump Recirculation Line Replacement



Annual PSV Calibration



Traveling Screen Lines Fabricated on-site

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Nozzle Cleaning of Deluge System at BH PIG Trap Area



Nitrogen Injection MIT Well 101 A



SONAR Survey Cavern 114



Density Survey Cavern 106

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#### **Engineering & Construction**

- . BH-OM-2207, BH Parking Lot Fence Repairs
  - Replaced fence and posts with new fasteners, clamps, and barbed wires on the west and east double gates
  - Work commenced on October 2, 2023, and completed on October 18, 2023
- ❖ BH-0M-2305, Substation 34.5 KV Disconnect Switch DS-4001 Repair/Replacement
  - Work commenced November 7, 2023
  - Tested relays on Transformers BHTX-1 and BHTX-2
  - Test failed on replacement switch for replacing existing bad B-Phase switch on the Disconnect Switch DS-4001
  - Mod Contract to order and replace insulators
- ❖ BH-MM-2162, BH Install Fire Protection Foam System Testing Headers (Fire Pump House Building 811)
  - Pre-Construction meeting conducted on September 26, 2023, and work commenced on October 23, 2023
  - Laid out area inside Building 811 for a 4" and an 8" pipe penetration through the building east wall
  - Excavated and installed concrete pedestals for 4" and 8" pipe
  - Secured new structural steel supports on new pedestals
  - Contractor fabricating piping offsite. Task 50% complete as of December 2023
- ❖ BH-MM-1426, Correct Pressure Relief Valve (PSV) Vibration Failures on Crude Oil MOV03 Valves
  - Work commenced October 30, 2023, with installing pre-fabricated pipe support
  - Welded Weldolet in place and performed Hot Tap on CO header at Caverns 101, 102, 108, 110, and 112
  - Welded spool pipe with flanges on the CO Isolation Valve MOVO3 at five (5) caverns
  - Bolted PSVs onto new flanges on CO Valves MOVO3 and connected with new spool pipe to CO header
  - Contractor fabricated and installed spool pipes to correct vibration issues on the RW Isolation Valve MOV01







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#### Engineering & Construction (continuation)

\* BH-DO-820, Repair Significant Leaks at the Raw Water Intake Structure





#### Special Visits:

- A representative from the Texas General Land Office (TGLO) visited Big Hill on Tuesday, October 31, 2023, and conducted the Annual Emergency Response Procedures (ERP) Audit.
- NOLA FFPO President/CEO and upper management visited and attended the Big Hill Zero Incidents All Hands at Big Hill Site on Tuesday, November 7, 2023.

#### Ongoing/Upcoming Work:

- Continue to empty Caverns 104, 109, 114
- Repair pump base of Crude Oil Surge Tank Pump BHP-47
- Replace insulators on Disconnect Switch DS-4001

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# Bayou Choctaw Site February 21, 2024



# **Significant Site Activities**

#### · Safety (as of December 19, 2023)

- 34 days without a Total Recordable Case (TRC); 34 days without a Days Away Restricted Time (DART)
  - · FFPO Base Employee slipped and fell exiting the site bus
  - FFPO LE2 Pipefitter caught finger between two pieces of pipe shoe

#### Operations (as of December 19, 2023)

- Fluid Movements: 1<sup>st</sup> Quarter Crude Oil 89 bbls. (Oil skimmed from Cavern 20)
   Brine 5,910 bbls. (By site Vacuum truck to maintain cavern pressures)
- The BC site is inoperative due to LE2 shutdown/outage. Projected ECD for outage is currently April/May 2024
- Issued 3,330 Safe Work Permits this quarter

#### Maintenance

- Installed gear operator on Cavern 102's Crown Valve 4C102WV02B
- Removed tee on BDW-4's wellhead
- Replacement of mechanical seal on brine injection pump BCP-213
- Performance of new mainline equipment preservation PMs for equipment not being replaced during LE2 (Raw water lift, crude oil injection, brine and flush water lift, and injection pumps/motors)





Brine Disposal Well #4's Tee Section removal by Site Maintenance





Replacement of Mechanical Seal for Brine Injection Pump BCP-213 by Site Maintenance

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# **Significant Site Activities**

#### Cavern Integrity

· Monitoring communication between Caverns 17 and 18

#### Construction/LE2

- BC-LE-1759, General Contractor work is ongoing (RCI) Began night shifts on 10/02/2023
- BC-LE-1723B, Contractors Security Screening Checkpoint ongoing (Beard)

NOTE: Base personnel are supporting LE2 General Contractor with identification of underground obstructions, issuing permits, reviewing critical lift procedures, excavations, and safety support

#### Other Site Activities

- Performed Annual Fire System Testing/Inspection
- Completed semi-annual Very Early Smoke Detection Apparatus (VESDA) Testing, both systems green tagged
- · Completed Borescope Inspection of both Heat Exchangers
- · Completed Annual Measurement and Test Equipment (M&TE) Calibrations
- Completed Testing and Certification of Pressure Surge Valves (PSVs)
- Continue to work on the DOE/Boardwalk Louisiana Midstream brine piping tie-in agreement

#### Upcoming Activities

- LE2 Testing and Commissioning of newly installed equipment
- · Meter Prover Water Draw
- Installation of Traveling Screen #1 after refurbishment
- EMPCo Smart Pig Run



BC-LE-1723B, New Contractor Screening Portal and Mobile Wedge Gate Barrier at the Brine Road gate



**Annual Fire Systems Testing** 



Annual Fire Hose testing



Annual M&TE Calibration

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## **Significant Site Activities**









BC-LE-1759, Phased Array Weld Inspection Scanning Tool

BC-LE-1759, New Raw Water Injection Pump, Motor, and Oiler Skid

BC-LE-1759, The Three New 3500 HP Raw Water Injection Pumps



BC-LE-1759, FIB Building Installed at Disposal Well Pad #1



BC-LE-1759, New Fire Water Pump Installation at the Raw Water Intake Structure



BC-LE-1759, Night Work

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## **Maintenance and Operations Video**





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## Systems and Projects (S&P)

S&P Accomplishments February 21, 2024



### **Systems and Projects**

- S&P Accomplishments
- BMT-1 Coating Failure Analysis
- Major Maintenance Program
- Information Technology and Cybersecurity

### Systems and Projects Accomplishments

### Project Engineering Division:

- 31 projects with combined Annual Operating Plan (AOP) budget of \$43.5 million
- 11 Architect-Engineering (A-E) designs in progress; 3 design reviews
- 1 project awarded (West Hackberry)
- FFPO finalizing Chiller Description of Work (DOW) for Bayou Choctaw

### • Systems Engineering and Analysis Division:

- Reviewed multiple pipeline integrity reports from FFPO
- Reviewed Annual Report from Vapor Pressure Committee (VPC)
- Reviewed Final BMT-1 Coating Failure Analysis Report from FFPO
- Completed project-wide heat exchanger borescope inspections
- Continued to support Level 2 Vapor Pressure Criteria Review

### Systems and Projects Accomplishments

### Configuration Management:

- Project Change Control Board (PCCB) approved 12 Enterprise Change Proposals (ECP) and 3 deviations
- Sandia submitted 3 reports; completed 3 milestones

### Information Systems and Technical Services Division:

- Visited with Emerson to discuss cybersecurity enhancements to Distributed Control System (DCS)
- Upgraded the NOLA warehouse circuit from 10Mbps to 50Mbps
- Progressing with site conference room upgrades





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# Bryan Mound BMT-1 Interior Coating Fail

Final Failure Analysis February 21, 2024



Introduction: What is Bryan Mound Tank 1 (BMT-1)?

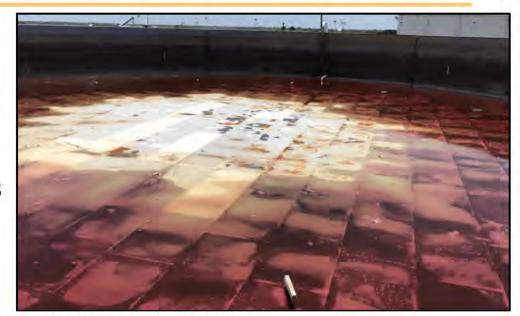
- Storage tank for brine that is transferred between caverns or pumped to the Gulf
- Being refurbished as part of LE2 (BM-LE-1779A)



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#### Background: BMT-1 Timeline

- S&BI awarded contract for work July 23, 2021
- S&BI mobilized to site October 6, 2021
- Tank liner was signed-off October 11, 2022
- Initial tank fill started November 10, 2022
- Cathodic Protection engaged May 24-25, 2023



#### **Background**: BMT-1 Damage Documented

- FFPO LE2 Surveillance Report documented damage on June 2, 2023
- S&BI issued Non-Conformance Report on June 5, 2023
- Rusting and delaminated coating observed on tank floor and around tank

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#### **Immediate Action Taken:**

- Operation of BMT-1 was suspended, and tank was completely drained; no significant pitting observed
- Access was granted to S&BI on June 13, 2021, for further examination of coating defects to tank liner





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#### Failure Analysis Timeline:

- Failure Analysis officially requested by DOE on August 7, 2023
- FFPO and Woyt performed internal tank walkdown on August 10, 2023
- Woyt collected samples of the delaminated coating on August 10, 2023
- Interim Failure Analysis Report published on September 21, 2023
- Woyt Disbondment Test started on October 2, 2023
- FFPO requested an extension for the Final Failure Analysis Report publication date to December 14, 2023; extension requested on October 4, 2023
- Woyt Disbondment Test concluded by November 3, 2023
- Original Final Failure Analysis Report due date was November 6, 2023
- Final Failure Analysis Report published on December 14, 2023; FFPO extension request was approved on October 12, 2023

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#### Investigation:

- S&BI investigated cause of failure
- FFPO investigated cause of failure
  - Coating Product Selection
  - Daily QA Oversight of Tasks
  - Cathodic Protection System
- Woyt Industries Contracted to FFPO Independent Review of Coating Failure
  - Tank Internal Walkdown August 10, 2023
  - Tank Testing Conducted August 10, 2023
  - Performed 30-day Cathodic Disbondment Test
  - Detailed Test Results (disbondment, product composition, Microbiologically Influenced Corrosion (MIC), cathodic impact)



#### Investigation: (Continued)

- Paint Specification 09440-LE-2 specified a novalac epoxy and stated the PPG product Americal 91 (or equivalent) should be used.
- Tank coating used was Sherwin Williams DuraPlate 154 (amine-cured bisphenol-A epoxy splash zone coating), which was not appropriate for this task.
- RFI-003 directed subcontractor to use DuraPlate 154, due to lack of availability of Amercoat 91. DuraPlate 154 was available and on the Qualified Products List (QPL).

#### Investigation: (Continued)

- Confusion about which DuraPlate to use: DuraPlate 154 or DuraPlate UHS
  - Per data sheets, DuraPlate UHS was the only appropriate DuraPlate tank liner product option for BMT-1; it is a novalac epoxy. DuraPlate 154 is an epoxy splash zone coating.
  - Amercoat 91, DuraPlate 154, and DuraPlate UHS were all listed on the Qualified Product List (QPL).
  - If an evaluation of Americant 91 vs DuraPlate 154 vs DuraPlate UHS was performed, it was not saved and cannot be located
- Emails from Sherwin Williams identified a product called Phenicon HS as a novalac epoxy.
  - Phenicon HS was applied to BMT-1 after DuraPlate 154 ran out; task was 70% complete.
  - Tank areas coated with Phenicon HS did not fail.

#### Review of Testing Data:

- 30-Day Cathodic Disbondment Test
  - Paint panels displayed signs of disbonding within first 9 days
  - Disbondment significantly increased over the 30-day period
- Other Key Tests
  - Microbiologically Influenced Corrosion (MIC)
     Presence of various bacteria colonies were noted
  - Coating Chalk Test ultraviolet (UV) degradation was present
  - Spectroscopy silica was detected on the coating surface



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#### Conclusion:

- Woyt findings concluded "an inappropriate coating material was used in an environment with an impressed current cathodic protection system"
- Direct Root Cause of Failure error in the selection of coating material (DuraPlate 154); not equivalent to the paint specification
- Supplemental Causes of Failure poor coating application, lack of QA oversight, environmental exposures, and operational stresses including movements while in service

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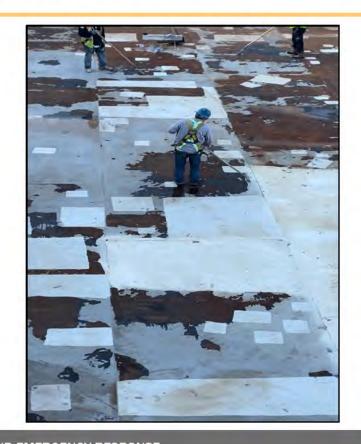
#### <u>Lessons Learned</u>:

- Documentation was lacking with regard to communicating key decision points.
- A thorough evaluation for selecting appropriate coating material appeared non-existent.
- Key personnel were not effectively involved in the initial coating of the tank.
- The excessive amounts of coating defects present indicated a poor job of preparing and applying the paint coating.



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Questions?



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## Major Maintenance February 21, 2024



### Major Maintenance (MM) Projects – Outage Schedule Impacting Site Readiness to Drawdown

Project	Duration (Calendar Days)		Start	Finish
WH-MM-1469: IMPROVE VENT AND DRAIN SYSTEM (36" WH to LCMS)	CONSTRUCTION	110	26FEB24	14JUN24
PHASE 2 (2 Traps and 1 Valve)	OUTAGE	37	01MAR24	06APR24
WH-MM-1469: IMPROVE VENT AND DRAIN	CONSTRUCTION	110	26FEB24	14JUN24
SYSTEM (42" WH to SUN) PHASE 2 (2 Traps: 1 Trap-SITE, 1-Trap SUN)	OUTAGE	31	19APR24	19MAY24

#### Notes:

- 1. Outage period based on completing WH to Lake Charles Meter Station (LCMS) first and returning to service before starting WH to SUN
- 2. Based on contractor working 5-10 schedule
- 3. Oil refill schedule along with LE2 site outages has pushed this project out from the previous date of July 23 October 23, 2023. This is in order for the SPR to deliver oil within 24 hours' notice during hurricane season.

## **SPR MM Program Today**

Total	4th QTR MM Program FY 2023	1st QTR MM Program FY 2024	Delta
Number of Projects	135	-	-
Cost Estimate	\$178M	\$-	\$-

#### **ASSUMPTIONS:**

- Based on Major Maintenance Budget Planning Report for FY 2025, which Includes the current estimates of all projects in MM starting in FY 2023.
- Includes 20 projects that were descoped from LE2 Program with an estimated value of ~\$34M. These projects were based on the December 2020, and March 2021, LE2 project descopes.
- Does not include "project deferrals" from the LE2 Program (LE2 is requesting ~\$500M in additional funding for project deferrals).
- Includes Degas 3 site modifications, piping, foundations, fire protection, and electrical for BC, BH, and WH (ROM estimate ~\$35.4M).
- Does not include BM site modifications, piping, foundations, fire protection, and electrical. Does not include Degas 3 fabrication or Degas 3 relocation.
- Does not include additional Chiller Projects (The current and approved Chiller Projects at BC/BH are utilizing Petroleum Account (PAT) Funding).

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## **Major Maintenance FY 2024**

Task Number	Major Maintenance Program - FY 2024 Title	Current Estimate (12/18/2024)
BC-MM-2154A	HIGH INTEGRITY VALVES AT CUSTODY TRANSFER BOUNDARY (GFP)	\$883
BH-MM-2262	DIRECT ASSESSMENT AND REPAIR OF BH-SUN 36-INCH CO PIPELINE	\$427
BM-MM-1587A	REPLACE SITE EMERGENCY GENERATOR (MAIN SITE) GFP	\$556
WH-MM-1586A	REPLACE SITE EMERGENCY GENERATOR (LCMS AND MAIN SITE) GFP	\$586
WH-MM-1834	CRUDE OIL CAVERN TRANSFER PUMPS WHP-134 AND 135 (INSTALL)	\$1,296
WH-MM-1834B	CRUDE OIL CAVERN TRANSFER PUMPS - Valves GFP	\$159
WH-MM-1834C	CRUDE OIL CAVERN TRANSFER PUMPS - Motor Starters GFP	\$63
WH-MM-802A	REPLACE LCMS MCC - GFP	\$200
3.	Sub-Total	\$4,170
3	Contingency/Shortfall(-)	\$330
	Total Construction	\$4,500
	Construction Management	\$1,260
	Sub-total Construction & CM	\$5,760

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## FY 2018 SPR Major Maintenance Dashboard

Budget Year: **FY 2018**Obligations: \$13.5 MM
Planned Tasks: 25

	Design (D)			Procurement (P)			Construction (C)
						-	
Task		Description	n		Phase	CWE	Status
BC-MM-1425	Correct Relief Valve Vibration	Failures on MO	/03 Valve	es			(Cancelled)
BC-MM-1591	Replace Foam Deluge Piping					\$1,542	Complete
BH-MM-750	Upgrade ADAS System Servers	and Workstatio	ns			\$899	Complete
BH-MM-1253J	Close Anhydrite Pond 9 – Envi	ronnemental Co	nsultant	/Sampling		\$312	Complete
BH-MM-1285A	Upgrade Launcher Equip at BH and Sun – GFP				\$360	Complete	
BH-MM-1290	Upgrade Terminal Data Monitoring Equip at BH and Sun Terminals		С	\$23	LeakNet replacement is in procurement. Upgrade will follow LeakNet replacement. LOE Install.		
BH-MM-1426	Correct Relief Valve Vibration	Failures on MO	/03 Valve	es			(Cancelled then replanned in FY 2022)
BH-MM-1569	Entergy 230 kV Transmission L	ine – BH Relay I	Jpgrade			\$409	Complete
BM-MM-779	Replace Obsolete RW Injection	n Pump Vibratio	n Transn	nitters		\$158	Complete
BM-MM-1213	Emergency Response Boom D	eployment Doc	cat Blue	Lake		\$320	Complete
BM-MM-1289	Upgrade Terminal Data Monitoring Equip at BM and TEPPCO Dock			С	\$17	LeakNet replacement is in procurement. Upgrade will follow LeakNet replacement. LOE Install.	
BM-MM-1423	Correct Relief Valve Vibration Failures on MOV03 Valves					(Cancelled)	
BM-MM-1427	27 Brine Repressurization Pump BMP-270 Replacement				\$579	Complete	
Green Open; no is	Amber Open; mode	erate issues	Red	Open; significant issues	White C	losed	$\Delta$ = Change from last Program Review CWE (\$000)

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### FY 2018 SPR Major Maintenance Dashboard

Budget Year: **FY 2018**Obligations: \$13.5 MM
Planned Tasks: 25

Design (D)		Procurement (P)			Construction (C)
Task	Descri	otion	Phase	CWE	Status
BM-MM-1466B	Plug Body Drain on Underground Gate V	alves – Explore Dig – Seaway	N-S-S	\$105	Complete
WH-MM-1424	Correct Relief Valve Vibration Failures or	n MOV03 Valves	1 1		(Cancelled)
WH-MM-1469A	Improve Launcher-REC Vent/Drain Sys a	t WH, Sun, LCMS – GFP	1 13-91	\$832	Complete
WH-MM-1593	Oil Mop Skimmer for Brine Tanks for LOE Implementation – GFP		Tilless,	\$17	Complete
WH-MM-1835	Replace Slop Oil Gathering Systems		- T [16924]	\$1,101	Complete
WH-MM-1835A	Replace Slop Oil Gathering Systems – Tank (GFP)		1 /	\$26	Complete
WH-MM-1835B	Replace Slop Oil Gathering Systems – Pump (GFP)		1	\$53	Complete
WH-MM-439	Sewage Treatment Plant			\$903	Complete
WH-MM-439A	Sewage Treatment Plant – GFP		1 -4-	\$97	Complete
WH-MM-675	Site Building Upgrades – (Phase 3) E2P2			\$1,068	Complete
WH-MM-753	Upgrade ADAS System Servers and Workstations			\$899	Complete
WH-MM-1292	Upgrade Terminal Data Monitoring Equi	p at WH and LCMS	С	\$15	LeakNet replacement is in procurement. Upgrad will follow LeakNet replacement. LOE Install

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### FY 2019 SPR Major Maintenance Dashboard

Budget Year: **FY 2019** Obligations: \$11.6 MM

Planned Tasks: 21

Design (D)	Procurement (P)	Construction (C)

Task	Description	Priority	Phase	CWE	Status
BC-MM-1464	Plug Body Drain on Underground Gate Valves	Med		\$78	Complete
BC-MM-1815A	Upgrade DCS Controllers Network Hardware – GFP and Install	Med		\$189	Complete
BC-MM-1815B	Upgrade Flow Computers – GFP	Med		\$52	Complete
BH-MM-1253L	Pond 9 Remediation (Sediment Removal and Disposal)	High		\$1,988	Complete
BH-MM-1330	Replace Fire Water Piping in Building 810	Med		\$894	Complete
BH-MM-1465	Plug Body Drain on Underground Gate Valves (DO 802)	Med		\$84	Complete
BH-MM-1606	Direct Assessment and Repair of BH-Sun 36-inch CO Pipeline	Med		\$198	Complete
BH-MM-1816A	Upgrade DCS Controllers and Network Hardware – GFP	Med		\$319	Complete
BH-MM-1816B	Upgrade Flow Computers – GFP	Med		\$91	Complete
BH-MM-1884	Upgrade RTU's at Remote Pipeline Valves	Med		\$101	Complete

Green Open; no issues

Amber Open; moderate issues

Red Open; significant issues

White Closed

 $\Delta$  = Change from last Program Review

CWE (\$000)

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### FY 2019 SPR Major Maintenance Dashboard

Budget Year: **FY 2019**Obligations: \$11.6 MM
Planned Tasks: 21

 $\Delta$  = Change from last Program Review

CWE (\$000)

[		Design (D)	Procurement (	P)		Construction (C)
					-	
[	Task	Desc	cription	Phase	CWE	Status
Ì	BM-MM-438	Sewage Treatment Plant – Onsite Wo	ork	D	\$1,802	Final AFC has been issued. Project is awaiting
İ	BM-MM-438C	Sewage Treatment Plant – Freeport Offsite Pipeline		D	\$1,253	coordination with the municipality of Freeport.
ĺ	BM-MM-674A	Site Building Upgrades – (Phase 3) HVAC		С	\$1,744	Complete
	BM-MM-674B	Site Building Upgrades – (Phase 3) CSA		С	\$1,360	Planned completion Feb 2024
ſ	BM-MM-1466A	Plug Body Drain on Underground Gar	te Valves – Seaway (DO 202)		\$701	Complete
ſ	BM-MM-1466C	Plug Body Drain on Underground Gar	te Valves – Site (DO 204)		\$129	Complete
Ī	BM-MM-1817A	Upgrade DCS Controllers and Network Hardware – GFP			\$397	Complete
ſ	BM-MM-1817B	Upgrade Flow Computers – GFP			\$112	Complete
ľ	WH-MM-1818A	Upgrade DCS Controllers and Network Hardware – GFP			\$401	Complete
Ī	WH-MM-1818B	Upgrade Flow Computers – GFP			\$176	Complete
ľ	WH-MM-1885	Upgrade RTU's at Remote Pipeline Va	alves		\$203	Complete

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Amber Open; moderate issues

Open; no issues

Green

OFFICE OF CYBERSECURITY, ENERGY SECURITY, AND EMERGENCY RESPONSE

Open; significant issues

Red

White Closed

### FY 2020 SPR Major Maintenance Dashboard

Budget Year: **FY 2020**Obligations: \$14.3 MM

Planned Tasks: 10

Design (D)	Procurement (P)	Construction (C)

Task	Description	Phase	CWE	Status
BC-MM-1283	Replace ADAS Servers, Workstations, and Video Servers			(Cancelled)
BC-MM-1932	Repair and Pave Site Entrance Parking Lot		\$731	Complete
BC-MM-2027	Stabilization of Entry Road at Cavern Lake		\$6,860	Complete
BC-MM-2029	South Gate Entry Improvements		\$619	Complete
BH-MM-1285	Upgrade Launcher Equip at BH and Sun		\$1,446	Complete
BH-MM-1536	Install Fiber Optic Line to BH		\$141	Complete
BH-MM-670	Site Building Upgrades – (Phase 2) E2P2		\$1,797	Complete
BM-MM-1284	Replace ADAS Servers, Workstations, and Video Servers			(Cancelled)
BM-MM-740K	Install Floating Roof Legs in CO Tank BMT-2			(Cancelled)
WH-MM-1469	Improve Launcher-Receiver Vent/Drain Sys at WH, Sun, LCMS	С	\$2,353	Awaiting outage window construction.

Green Open; no issues

Amber Open; moderate issues

Red Open; significant issues

White Closed

 $\Delta$  = Change from last Program Review

CWE (\$000)

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### FY 2021 SPR Major Maintenance Dashboard

Budget Year: **FY 2021** Obligations: \$6.1 MM Planned Tasks: 10

Design (D)	Procurement (P)	Construction (C)

Task	Description	Phase	CWE	Status
BC-MM-1590A	Replace Brine Control Valve (4B000PV57) – GFP		\$41	Complete
BH-MM-1887	Clean/Inspect Crude Oil Surge Tank BHT-7	Р	\$467	Postponed to coincide with LE2 outage in FY 24
BH-MM-2091	Upgrade Pipeline Valve Satellite Equipment		\$81	Complete
BM-MM-1607	Direct Assess/Repair of BM-Seaway 30-inch CO Pipeline		\$325	Complete
WH-MM-826	Replace 24-inch Brine Disposal Line – Install	D	\$6,387	Property issue (USACE/DOJ); GFP is on site
WH-MM-1604	Direct Assess/Repair of WH-LCMS 36-inch CO Pipeline		\$257	Complete
WH-MM-1859A	Replace Launcher Valve MLV-02 at RWIS – GFP	С	\$2	Nearing Completion TD&I Awarded
WH-MM-2023	Replace HVAC in Buildings 302 and 318	С	\$1,109	Replacement coil on schedule for Nov 2023.
WH-MM-2092	Upgrade Pipeline Valve Satellite Equipment		\$138	Complete

Green Open; no issues Amber

Amber Open; moderate issues

Red Open; significant issues

White Closed

 $\Delta$  = Change from last Program Review

CWE (\$000)

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### FY 2022 SPR Major Maintenance Dashboard

Budget Year: **FY 2022** Obligations: \$10.0 MM

Planned Tasks: 7

Design (D)	Procurement (P)	Construction (C)

	Task	Description		CWE	Status
	BH-MM-1215A Replace Site Electrical Transformer BHTX-1 – GFP		С	\$2,113	Awarded In Fabrication
	BH-MM-1216A	H-MM-1216A Replace Site Electrical Transformer BHTX-2 – GFP		\$2,113	Awarded In Fabrication
\ [	BH-MM-1426	Correct Relief Valve Vibration Failures on MOV03 Valves	С	\$389	Awarded In Fabrication
	BH-MM-1557A	Sewage Treatment Plant – GFP	С	\$164	Complete
	BH-MM-1557	Sewage Treatment Plant – Install	С	\$980	Complete
	WH-MM-1834A Crude Oil Cavern Transfer Pumps WHP-134 and -135 – GFP  WH-MM-1969A Clean and Inspect Brine Tank WHT-14		С	\$1,794	Revised ship date for pumps is May 2024
			Р	\$859	Procurement seeking bids

Green Open; no issues

Amber Open; moderate issues

Red Open; significant issues

White Closed

 $\Delta$  = Change from last Program Review

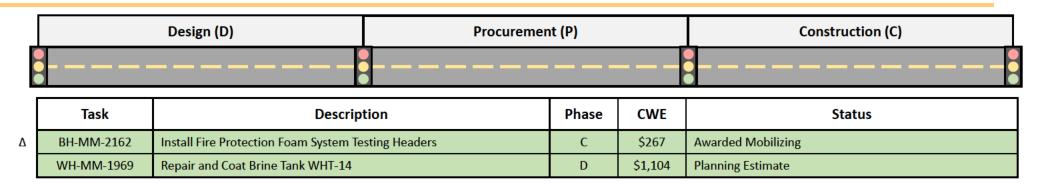
CWE (\$000)

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### FY 2023 SPR Major Maintenance Dashboard

Budget Year: **FY 2023** Obligations: \$3.6 MM

Planned Tasks: 10



Green Open; no issues

Amber Open; moderate issues

Red Open; significant issues

White Closed

 $\Delta$  = Change from last Program Review

CWE (\$000)

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## Systems and Projects Video







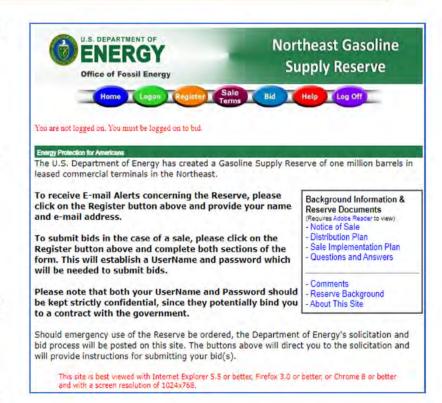
### Agenda

### Major Items and Activities

- Northeast Home Heating Oil Reserve (NEHHOR)/Northeast Gasoline Supply Reserve (NGSR) Status
- Site Conference Room Upgrades
- Emerson Visit
- Internet Protocol Version 6 (IPv6) Project Update

## Migrate NEHHOR/NGSR Hosting to the SPR

- Worked with M&O and Microsoft to develop final Budgetary Estimate
  - First year cost \$420,082
  - Annual Recurring cost \$221,622
- Presented the revised estimate to Office of Petroleum Reserves (OPR)
- Obtained approval to proceed
- Next Steps
  - OPR Web Front Ends upgraded to support PaaS
  - Activate Development Cloud Environment
  - Route ECP for approval
  - Development Workshops for OPR and the M&O



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## Migrate NEHHOR/NGSR Hosting to the SPR

Application Initial Implementation	\$34,000	Year 1 Only		
Unified Support from				
Microsoft	\$34,877	Recurring		
Unified Development Support	\$164,460	Year 1 Only		
Recurring labor costs	\$64,345	Recurring		
Cybersecurity Subscriptions	\$61,800	Recurring		
SPR Azure Costs	\$60,600	Recurring		

First Year \$ 420,082.00 Recurring \$ 221,622.00

Costs	FY 2024	FY 2025	FY 2026	FY 2027	FY 2028	FY 2029	FY 2030
M&O Labor	\$98,345	\$64,345	\$65,825	\$67,339	\$68,888	\$70,472	\$72,093
Software Subscritions	\$122,400	\$125,215	\$128,095	\$131,041	\$134,055	\$137,139	\$140,293
Unified Support	\$199,337	\$34,877	\$35,679	\$36,500	\$37,339	\$38,198	\$39,077
	Gi.						
Totals	\$420,082	\$224,437	\$229,599	\$234,880	\$240,282	\$245,809	\$251,462

<sup>\*</sup> Escalated at 2.3%. Current prescribed rate per the FY 2026 Budget Request

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### **SPR Site Conference Rooms**

- Initiative to upgrade the remote SPR Site Conference Rooms
- Goals provide improved conference room experience featuring:
  - Large format displays (moving away from projectors)
  - · AV racks in rooms to cleanup wiring
  - Continued use of Poly devices for video conferencing
  - Add Surface Docks as an option to allow use of displays from a user's SPR issued surface book





### **SPR Site Conference Rooms**

- Site assessments conducted with all 4 sites
- Sites to perform conference room prep work
  - Such as electrical, wall reinforcement/minor construction
- WH Deployment began January 2024
  - Deployment was coordinated with sites by FFPO Data Systems with subtractor performing hardware/cabling installation
  - WH conference room upgrades were completed early January
  - FFPO Data Systems configured/tested newly installed devices

### **Emerson Visit (DCS Vendor)**

- A visit to the Emerson facilities occurred 11/30/2023 12/1/2023
- · Participation included:
  - Data Systems, Cyber Security, and Control Systems Group
  - DOE and FFPO staff



- · Primary objectives:
  - Discuss Emerson product roadmap
    - Technologies and services available to enhance DCS security
    - Support for Federal initiatives such as Zero Trust (ZTA) and IPv6

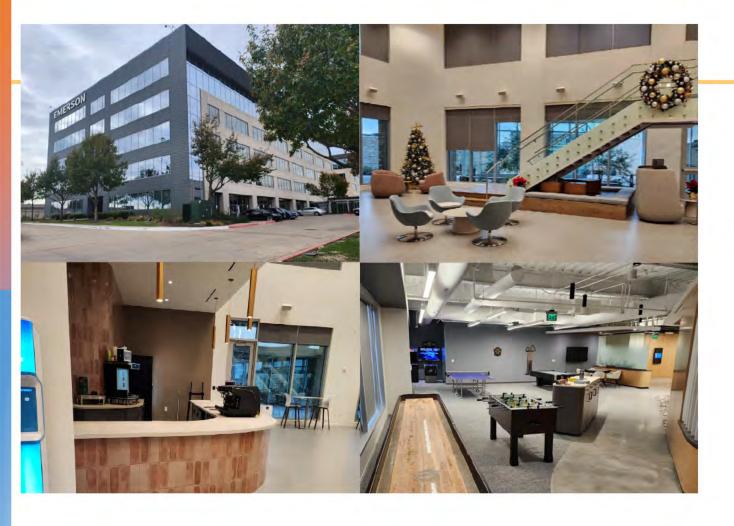


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### **Emerson Visit (DCS Vendor)**

- Key Observations:
  - New technologies exist to improve operational capability and enhance security
    - Virtualization
    - Security Information and Event Management (SIEM), Integrated Patch Management (IPM), Network Security Monitor (NSM)
  - Emerson Assessment Services could be used to plan and prioritize DCS enhancements and security improvements
  - Limited to no support for Federal initiatives
    - Effort underway by Emerson to map ZTA requirements to DeltaV capabilities
    - Could have improved ZTA support in future v16 product release (2 years?)
    - No plans to support IPv6 on DeltaV

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### **IPv6 Status Update**

### Memorandum (M-21-07)

 Outlines the requirements for implementing IPv6 across all Federal information systems and services by the end of fiscal year 2025.

### What is IPv6?

IPv6 is the next-generation Internet protocol, designed to replace IPv4.

### Summary of work completed with IPv6 through end of FY 2023

- Configuration were implemented in the SPR's core network infrastructure to support both IPv4 and IPv6.
- IPv6 Telephony test deployments were conducted and completed successfully to confirm IPv6 operability within SPR's IT network infrastructure.

### List of Milestones by End of FY 2024

Per Control Milestone Change Request 23-19, 50% completion deployment of IPv6.

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# ASSISTANT PROJECT MANAGER TECHNICAL ASSURANCE

- Environmental, Safety, and Health Division (ESHD)
  - Safety Statistics
  - Safety Oversight
  - Industrial Hygiene
  - Environmental Activities
- Quality and Performance Assurance Division (QPAD)
  - On-Site Management Appraisal Updates
- Security and Emergency Operations Division (SEOD)
  - Security
  - Emergency Management







1st Quarter Safety Statistics: 10/01/2023 - 12/31/2023

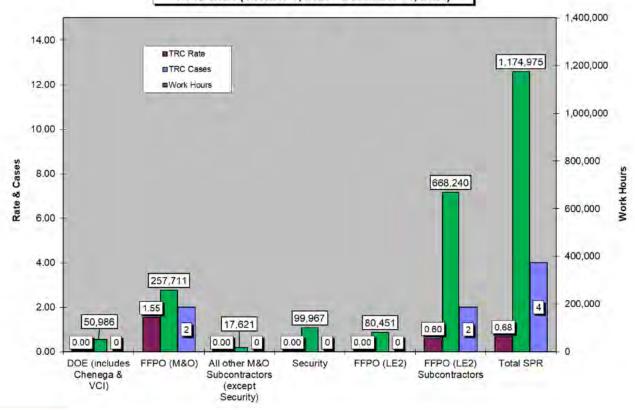
- Total Recordable Case (TRC) Rate = 0.68
- Days Away, Restricted, or Transferred (DART) Case Rate = 0.34

FY 2024	1Q	2Q	3Q	4Q	Cumulative
TRC	0.68				
DART	0.34				

FY 2023	1Q	2Q	3Q	4Q	Cumulative
TRC	0.31	0.56	1.36	0.75	0.78
DART	0.31	0.56	1.36	0.38	0.66

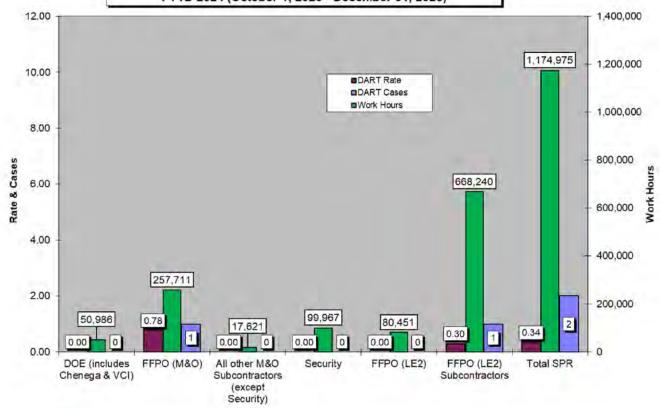
### Total Recordable Case (TRC) Rate

FYTD 2024 (October 1, 2023 - December 31, 2023)



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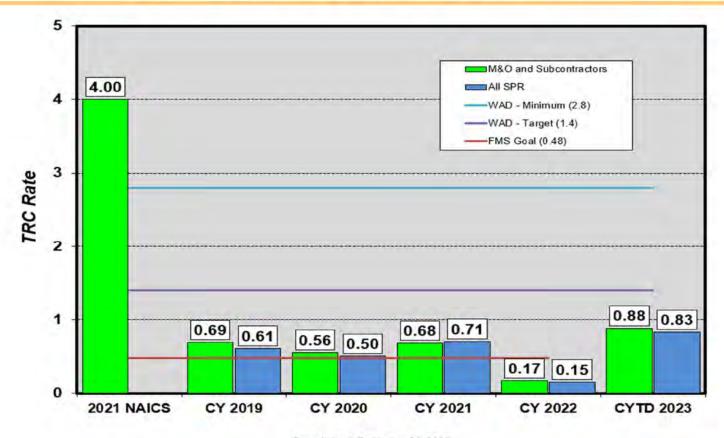
### Days Away Restricted Time (DART) Rate FYTD 2024 (October 1, 2023 - December 31, 2023)



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### **Total Recordable Case Rate**

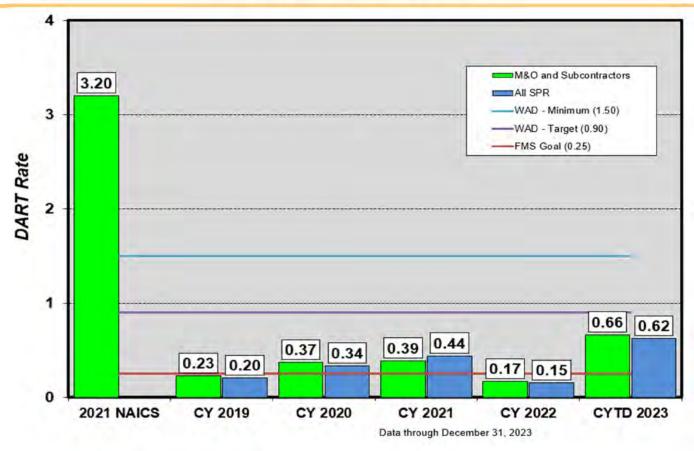


Data through December 31, 2023

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### **DART Case Rate**



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Oct: (1) TRC/DART Case

10/10/23 - BM RCI LE2 - TRC/DART (CLOSED)

Nov: (2) TRC/(1) DART Case

11/03/23 - BM FFPO Base - TRC (OPEN)

11/07/23 - BC RCI LE2 - TRC (CLOSED)

11/15/23 - BC FFPO Base - TRC/DART (CLOSED)

Dec: (0) TRC/DART Case

Date	October 10, 2023
Site	Bryan Mound
Company	S&BI (LE2)
Brief Description	At approximately 9:50 a.m., an S&BI rigger was carrying a 4x6 piece of cribbing and lost a grip on the right side of the cribbing dropping it onto their right foot just behind the steel toe.
Status	The incident was reported to the Control Room Operator (CRO) and the Emergency Response Team (ERT) was dispatched. The employee was evaluated by the S&BI clinic and then taken to the Global Health occupational clinic for further evaluation and treatment. The employee received an X-ray and was diagnosed with a broken right pinky toe. The employee was put in a walking boot, provided over the counter (OTC) pain medication and return to work (RTW) with restrictions.  TRC/DART (47 Restricted Days Away) – Closed

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Date	November 3, 2023
Site	Bryan Mound
Company	FFPO (Base)
Brief Description	At approximately 11:15 a.m., an FFPO employee sustained a finger injury while removing bolts on a raw water piping valve utilizing an air impact tool. The employee's right ring finger slipped in between the socket and swivel and was pinched causing a laceration to the tip of the finger.
Status	The ERT responded, administered first aid and the employee contacted WorkCare. WorkCare coordinated an offsite clinic visit. The employee was evaluated and received medical treatment including sutures and was returned to work full-duty without restrictions. The employee had a follow-up on 11/6/23, and went back to work performing regular duties. The employee had an appointment with a hand specialist on 11/7/23, and after examination, was returned to work full duty with a follow-up on 11/14/23. The employee had their sutures removed on 11/14/23. Final follow up has yet to be scheduled.  Recordable Only – Open

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Date	November 7, 2023
Site	Bayou Choctaw
Company	RCI (LE2)
Brief Description	At approximately 9:45 p.m., an RCI pipefitter installing pipe shoes in CWA 22 near the 401 building, caught the right middle finger between two pieces of pipe shoe, causing injury to the finger including a laceration, pain, and bruising.
Status	The incident was reported to the CRO and the ERT was deployed. After initial assessment and first aid, the employee was taken to Prime Occupational Medicine clinic for further evaluation. The clinic examined the finger and performed an x-ray, subsequently diagnosing a distal fracture to the tip of the finger and a laceration requiring sutures and prescription medication. The employee was released to return to work with no restrictions.  Recordable Only – Closed

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Date	November 15, 2023
Site	Bayou Choctaw
Company	FFPO (Base)
Brief Description	At approximately 5:30 a.m., an FFPO employee was exiting the bus when they slipped and fell to the ground causing abrasions and scratches to their left knee, left elbow, right index finger, and right middle finger.
Status	The incident was reported to the CRO and site ERT deployed to render first aid. The ERT cleaned dressed and bandaged the wounds on the knee, elbow, and fingers. WorkCare was notified and the employee had a follow-up clinic visit on 11/27/2023, and has returned to work.  Recordable/DART – Closed

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# **Safety Oversight and Improvements**

Safety Oversight				
Oversight Assessment Tools 1Q 1st Quarter FY 2024 Program Areas				
Routine Surveillance Report (RSR)	15	Various Safety, Industrial Hygiene, and PSM topics (15) Non-findings (0) Findings		
Onsite Management Appraisal Safety Topics (BM)	4	<ul> <li>Management of Change - Pipe Sleeves (Effective Performance)</li> <li>Hearing Conservation Program (Effective Performance w/Observation)</li> <li>Work Plan Process (Medium-Risk Nonconformance)</li> <li>Site Safety and Health Staff Participation in Design Reviews (Low Risk Nonconformance)</li> </ul>		
Technical Assurance Document Assessment (TADA) Workflow	24	Contractor Work Authorization Deliverables (WAD)		

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# **Safety Oversight and Improvements**

Program Enhancements				
FY 2023 Safety Oversight Management Assessment (SOMA)	<ul> <li>Final Report received (10/20/23)</li> <li>CAP responses submitted to Program Office (11/22/23)</li> </ul>			
DOE PFAS Survey Training Sessions	<ul> <li>Submitter training completed (Oct)</li> <li>Approver training completed (Nov)</li> </ul>			
LOTO - Performance Improvement Team	<ul> <li>LOTO - Performance Improvement Team Meeting (12/12/23)</li> <li>Kick Off/Introductory meeting</li> </ul>			
DOE-HDBK-1101 Writing Team	<ul> <li>DOE-HDBK-1101, DOE Handbook on Process Safety Management for Highly Hazardous Chemicals - Process Safety Management, Writing Team Meeting (12/14/23)</li> <li>Kick Off/Introductory meeting</li> </ul>			

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# Industrial Hygiene (IH) Oversight

- 16 IH Exposure Assessments performed
  - 3 BC
  - 7 WH
  - 3 BM
  - 3 BH
- 33 Samples performed
  - One required additional controls to be implemented for hearing conservation.
  - Samples included: H<sub>2</sub>S, VOC's, BTEX, and noise.
- 3 H<sub>2</sub>S Alarm events
- Review of the Hearing Conservation Program at BM during the DOE On-Site.

# **Industrial Hygiene Oversight**

1 <sup>s</sup>	t Quarter FY 2024 Industri	al Hygiene Exposure Assessments	
Site	Analyte(s)	Similar Exposure Group (SEG)	
BC	VOCs	Maintenance - Painter	
BC	Lead	Bulk Samples	
BC	Noise	Maintenance - Grass Cutter	
WH	Noise	Operations – Field Operator Area Noise – Fire Water Pumps Area Noise - RWIPP	
WH	VOCs	Maintenance - Painter	
WH	VOC/H2S/Noise	Maintenance - Mechanic	
BM	BTEX / H <sub>2</sub> S	Operations - CO Spill Response and Clean Up	
ВМ	Noise	Area Noise - Generator Area Noise - Vac Truck Operations	
ВН	Noise	Maintenance - Needle Gun Area Noise - Pump Pad	

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# **Industrial Hygiene Oversight**

1 <sup>st</sup> Quarter FY 2024 H <sub>2</sub> S Alarms					
Site	Date	Concentration	Work Process		
ВН	19 Oct 2023	5 ppm	While priming a water pump at the RWIPP, the employee personal H <sub>2</sub> S monitor alarmed at 5 ppm.		
ВМ	6 Dec 2023	10 ppm	After starting a water pump to clear an excavation, an S&BI employee, LE2 Subcontractor, personal H <sub>2</sub> S monitor alarmed at 10 ppm.		
ВН	7 Dec 2023	10 ppm	Upon turning on the Triplex pump, a BH Operator personal H <sub>2</sub> S monitor alarmed at 10 ppm.		

# **Environmental Compliance Assessments**

On-Site Management Appraisal Environmental Topics	Results
Burned-Out Bulbs and Spent Ballasts	Effective Performance
Verification of Site Discharge Monitoring Report Data	Effective Performance
Waste Transportation and Disposal	Effective Performance
Compliance with Spill Prevention, Control, and Countermeasures (SPCC) Plan Inspections	Effective Performance
Dewatering Conducted Through LE2 Activities	Low-Risk Nonconformance

Environmental Management System (EMS)	Results
Orion Registrar, Inc. conducted the triennial ISO 14001 Recertification audit (Oct 2023)	<ul><li>Successfully passed</li><li>2 OFIs (House Keeping)</li></ul>

NASA Stennis Space Center	Results
Conducted Annual Resident Agency Audit at the Stennis Warehouse (Dec 2023)	No Finding

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### **Environmental Performance**

Criteria	Goal	1 <sup>st</sup> Quarter FY 2024 Result
Non-Hazardous Solid Waste Diversion	50%	94%
Construction and Demolition Waste Diversion	50%	86%
Sustainable Acquisition	95%	100%
Permit Exceedances Reported on Discharge Monitoring Reports	Not to exceed 8	2
Reportable Releases	Not to exceed 6	0

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### **Environmental** Activities

- A contractor completed the semi-annual tank seal inspections for BMT-2 and BMT-3 on December 11, 2023.
- FFPO provided the fill notification letter to Texas Commission on Environmental Quality (TCEQ) for the 3 million barrels that Big Hill will receive in January 2024.
- Bryan Mound air permitting application process is ongoing.
  - Additional air modelling is being conducted per the request of TCEQ.
- Coordinated with FFPO on the development of plans to manage the brine and paint chips in BMT-1.
- Hazardous waste was removed from West Hackberry on December 18, 2023.
  - The other three sites are developing plans to clear their accumulation areas in FY 2024.

### **Sustainability Activities**

- FY 2023 Sustainability Data was uploaded to the DOE Sustainability Dashboard on November 16, 2023
- The FY 2023 Site Sustainability Plan narrative was uploaded to the dashboard on December 1, 2023





# **Bryan Mound On-Site Management Appraisal**

- Conducted November 13–22, 2023
- 25 Team Members (in addition to Team Lead and Chenega support) appraised 28 topics
- Appraisal Results:
  - 24 Effective Performances
  - 1 Medium-Risk Finding
  - 3 Low-Risk Findings
  - 1 Very Low-Risk Finding
  - 6 Opportunities for Improvement (Observations)

# **Bryan Mound On-Site Findings**

#### Medium-Risk

 Work Plan Process – While witnessing excavation work north of the crude oil injection building, it was observed that an excavator operator was rotating away from the flagger. This resulted in the flagger being behind the excavator and not being able to communicate with the operator. A scaffold builder walked in front of the excavator near the process during this time. There was no visible border of the exclusion zone.

While witnessing the lift of a 16,000 lb. welded pipe, it was observed that up to eight crew members working to build cribbing underneath the pipe were being exposed to shifting/falling loads and potential crush injuries.

# **Bryan Mound On-Site Findings**

#### Low-Risk

- Dewatering Conducted Through LE2 Activities A dewatering process north of the Motor Control Center K building resulted in the discharge of stormwater at the sluice gate without sufficient filtration. This resulted in the discharge of sediment offsite into blue lake and significantly increased the turbidity of the water.
- Site Safety and Health Staff Participation in Design Reviews It was observed that 2 of 16 design reviews for the Bryan Mound site had comments from FFPO Safety and Health personnel. There exist insufficient FFPO Safety and Health oversight on the majority of design reviews for the past two years at the Bryan Mound site.

# **Bryan Mound On-Site Findings**

#### Low-Risk

 Pipe Valve Maintenance – Maintenance Requirement Card (MRC) 461 requires valves to be inspected sesquiennial (every 18 months). This does not comply with part (b) of the 49 CFR 195.420 requirement (twice each calendar year).

### Very Low-Risk

 Suspect/Counterfeit Parts and Items – The only Property Inspection routinely performed is a Perpetual Inventory that does not include Suspect/Counterfeit Inspection (S/CI) criteria.

# **Other On-Site Appraisal Activity**

FY 2024 On-Site Management Appraisals

New Orleans/Stennis January 8-18, 2024

West Hackberry March 11-21, 2024

Bayou Choctaw May 6-16, 2024

• Big Hill September 9-19, 2024



# Security and Emergency Operations Divis

February 21, 2024



# **Security Surveys**

### Security Survey Schedule

- Bayou Choctaw: August 26-29, 2024
- Big Hill: September 16-19, 2024
- Bryan Mound: October 14-17, 2024
- West Hackberry: November 18-21, 2024
- NOLA/Stennis: December 9-12, 2024

### FY 2024 Oversight

- Live Fire Range Assessment
- Canine Program Technical Assessment

### **Controlled Unclassified Information (CUI)**

### **CUI Implementation**

- SPR continues collaboration with DOE HQ to maintain consistency with CUI program, category, and IT requirements
- SPR determined some additional CUI categories that potentially impact project documents and has begun the submission process to DOE HQ for approval
- SPR is determining the best use of the Microsoft Office suite sensitivity button to assure accurate and appropriate marking of documents
- HQ DOE CUI playbook issued
- Coordination is ongoing between Security and IT/Cyber to coordinate a phased implementation and to produce an SPR desktop guide

# **Unmanned Aircraft System Program (UAS)**

### Development

 FY 2022 Field Training Exercises and Security Risk Assessment were used to understand threat, Security use cases, and identify training opportunities for Protection Force

### Security Use Cases

- Develop & train Protection Force response during an assault or UAS event
- Support Security Exercises

### Training

- FAA Part 107 classroom training and licensing ongoing
- Operator training to be conducted at National Guard Training Center Pineville, Louisiana

#### Status

- Equipment purchased One Skydio 2+ UAS
- DOE OPS will Aviation Implementation Plan submitted to DOE HQ

# **Incidents of Security Concern**

### 1st Quarter FY 2024

Category	# of Incidents	Subject	Disposition		
В	11	Denied Entry Foreign National	Recorded in SSIMS		
В	7	Denied Entry Prohibited Article(s)	Recorded in SSIMS		
В	0	Expired License/Registration	Recorded in SSIMS		
В	5	Miscellaneous	Recorded in SSIMS		
В	0	Unmanned Aerial System (UAS) Sighting	NA		

### FY 2018 through 1st Quarter FY 2024

Fiscal Year	FY 2018	FY 2019	FY 2020	FY 2021	FY 2022	FY 2023	FY 2024
Foreign National	21	19	36	25	33	65	11
Prohibited Article	23	24	16	33	46	44	7
Expired LIC/REG	13	10	2	6	11	13	0
Miscellaneous	0	0	0	0	0	7	5
UAS Sighting	0	0	3	0	0	1	0
Total	57	53	57	64	90	130	23

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### **Emergency Management**

### **Emergency Response Team (ERT) Training**

 Conducted at Texas A&M Engineering Extension Service (TEEX), College Station, Texas

### FY 2024 ERT Training Schedule

- February 5-9, 2024
- March 11-15, 2024
- April 15-19, 2024
- May 6-10, 2024





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### **Emergency Management**

### Preparedness Readiness Exercise Program (PREP)

- Day 1: Spill Response Organization (Site Training)
- Day 2: Site/Oil Spill Response Boom Deployment

#### FY 2024 Schedule

- Bryan Mound: 9-10 January 2024 Complete
- Big Hill: 26-27 March 2024
- West Hackberry: 9-10 April 2024\*
- · Bayou Choctaw: 21-22 May 2024

### EA-33 Office of Emergency Management Assessments

- Site visit during FY 2024
- Possible assessment in FY 2025



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<sup>\*</sup>Rescheduled due to Program Review